

# ARTEMIS II

## A Comprehensive Technical & Historical Reference

*A Comprehensive Technical, Historical, and Philosophical Exploration of  
Humanity's Return to the Moon*

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April 2026

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## **ARTEMIS II: THE COMPLETE STORY**

Humanity's Return to the Moon A Technical, Historical, and Philosophical  
Master Document

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# PART 1: THE ORIGIN STORY

From Earth to the Cosmos: The Epic Saga of Human Spaceflight

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## Chapter 1.1: The Dawn of the Space Age

The story of Artemis II cannot be told without first understanding the long, winding road that humanity traveled to reach this moment. To truly appreciate the significance of four astronauts preparing to circle the Moon in 2026, we must journey back nearly a century to when the very idea of spaceflight existed only in the realm of science fiction and the dreams of a handful of visionaries.

### The Birth of Rocketry

In the early 20th century, while most people were still coming to terms with the automobile and the airplane, a small group of pioneers were already looking skyward with far greater ambitions. Konstantin Tsiolkovsky, a Russian schoolteacher born in 1857, became the first person to seriously study space travel using scientific principles. Working in isolation in a small town outside Kaluga, Tsiolkovsky developed the fundamental mathematical relationships that would govern all rocket propulsion. His famous rocket equation, derived in 1903, remains the cornerstone of astronautics to this day.

Tsiolkovsky's equation is deceptively simple yet profoundly powerful:

$$\Delta v = v_e \times \ln(m_0/m_1)$$

Where  $\Delta v$  (delta-v) represents the change in velocity a rocket can achieve,  $v_e$  is the exhaust velocity of the propellant, and  $m_0/m_1$  is the ratio of the rocket's initial mass to its final mass (after propellant is

expended). This equation reveals the fundamental challenge of spaceflight: to achieve the velocities needed for orbital or interplanetary travel, rockets must carry enormous amounts of propellant relative to their payload. The mass ratio grows exponentially with the required velocity change.

To put this in perspective using an analogy: imagine you're trying to cross a vast ocean in a boat that must carry all its fuel. The farther you need to go, the more fuel you need. But the more fuel you carry, the heavier your boat becomes, requiring even more fuel to move it. This is the tyranny of the rocket equation that every space mission must contend with.

While Tsiolkovsky worked in Russia, Robert Goddard in the United States was conducting the first practical experiments with liquid-fueled rockets. On March 16, 1926, in a snow-covered field in Auburn, Massachusetts, Goddard launched the world's first liquid-fueled rocket. The flight lasted just 2.5 seconds, reaching an altitude of 41 feet. Though modest by today's standards, this achievement proved that liquid propulsion was viable and opened the door to the possibility of reaching space.

Goddard's work was largely ignored or ridiculed by the American scientific establishment, which dismissed his ideas about reaching the Moon as fantasy. Undaunted, Goddard continued his research in relative isolation, eventually securing funding from the Guggenheim Foundation. By the 1930s, he had developed rockets with gyroscopic stabilization, steerable exhaust nozzles, and other innovations that would prove essential for future spaceflight.

Meanwhile, in Germany, a young Wernher von Braun was devouring science fiction novels and dreaming of space exploration. As a teenager, he joined the German Society for Space Travel (Verein für Raumschiffahrt) and began experimenting with rockets. When the Nazi regime came to power, von Braun's talents were redirected toward military applications. Under the guidance of the German Army, he

developed the V-2 rocket—the world's first long-range ballistic missile and, ironically, the direct ancestor of every rocket that would later carry humans to space.

The V-2 (Vergeltungswaffe 2, or "Retaliation Weapon 2") was a terrifying weapon of war, but it represented a quantum leap in rocket technology. Standing 46 feet tall and weighing 27,600 pounds when fully fueled, the V-2 could carry a 2,200-pound warhead nearly 200 miles. Its engine produced 56,000 pounds of thrust using liquid oxygen and alcohol as propellants. Though thousands of V-2s were launched against Allied cities in the final years of World War II, causing immense suffering, the technology they embodied would ultimately enable humanity's greatest peaceful achievement.

As the war ended, both the United States and the Soviet Union scrambled to capture German rocket technology and expertise. Von Braun and most of his team surrendered to American forces and were brought to the United States under Operation Paperclip. The Soviet Union captured the V-2 production facilities and many engineers, giving both superpowers the foundation for their future space programs.

### The Cold War and the Space Race

The post-war period saw the emergence of the Cold War, a global confrontation between the United States and the Soviet Union that would shape world history for nearly half a century. Space became one of the primary battlegrounds in this conflict—not because either side particularly cared about scientific exploration, but because rockets that could launch satellites could also deliver nuclear warheads across continents. The ability to place objects in orbit demonstrated missile technology that was essential for national security.

On October 4, 1957, the Soviet Union shocked the world by launching Sputnik 1, the first artificial satellite. This 184-pound metal sphere, about the size of a beach ball, emitted a simple radio beep as it orbited Earth every 96 minutes. Though primitive by modern standards, Sputnik

represented a profound psychological blow to American confidence. If the Soviets could launch a satellite over American territory, they could potentially launch nuclear weapons as well.

The American response was swift but initially fumbling. The Navy's Vanguard rocket, intended to be America's first satellite launcher, exploded spectacularly on the launch pad in December 1957, earning the nickname "Flopnik" in the press. It was von Braun's team, working for the Army, that finally placed America's first satellite in orbit on January 31, 1958. Explorer 1, weighing just 30 pounds, discovered the Van Allen radiation belts—proving that scientific value could come even from politically motivated missions.

The shock of Sputnik led directly to the creation of NASA (National Aeronautics and Space Administration) on October 1, 1958. This new civilian agency would coordinate American space activities and, more importantly, compete with the Soviet Union for prestige and technological superiority. The Space Race had officially begun.

### The Mercury Program: Americans in Space

NASA's first human spaceflight program, Project Mercury, had a simple but ambitious goal: put an American in orbit before the Soviets could achieve the same milestone. The program was announced in 1958, and by 1959, NASA had selected its first group of astronauts—the "Mercury Seven." These seven military test pilots—Alan Shepard, Gus Grissom, John Glenn, Scott Carpenter, Wally Schirra, Gordon Cooper, and Deke Slayton—became instant celebrities and the public face of American space ambitions.

The Mercury spacecraft was a marvel of compact engineering. Designed to fit atop the Atlas or Redstone rockets, it measured just 6 feet 10 inches in diameter at its base and stood 11 feet 6 inches tall. The conical capsule had a blunt heat shield at the bottom to protect it during re-entry, and a small cylindrical section at the top containing the parachutes and recovery equipment. The astronaut sat in a form-fitting couch,

surrounded by instruments and controls, with a small window to observe the outside world.

The spacecraft's systems were designed for simplicity and reliability. Life support provided 100% oxygen at 5 psi pressure—enough to sustain the astronaut but reducing the structural stress on the capsule compared to sea-level pressure. Attitude control used hydrogen peroxide thrusters to orient the spacecraft. Communications were limited but functional, with voice contact maintained through ground stations around the world.

The Soviet Union, however, struck first again. On April 12, 1961, Yuri Gagarin became the first human to travel to space, completing one orbit of Earth in his Vostok 1 spacecraft. The flight lasted 108 minutes, and Gagarin's cheerful "Poyekhali!" ("Let's go!") as the engines ignited became one of the most famous phrases in space history.

Less than a month later, on May 5, 1961, Alan Shepard became the first American in space with his suborbital flight in Freedom 7. Launched atop a Redstone rocket, Shepard's flight lasted just 15 minutes and reached an altitude of 116 miles—barely crossing the arbitrary boundary of space. Though modest compared to Gagarin's orbital flight, Shepard's mission proved that Americans could compete in human spaceflight.

The true breakthrough came on February 20, 1962, when John Glenn became the first American to orbit Earth. His Friendship 7 spacecraft completed three orbits in just under five hours, despite a worrisome indication that the heat shield might be loose. Glenn's safe return made him a national hero and demonstrated that the United States was catching up to Soviet capabilities.

The Mercury program flew six crewed missions between 1961 and 1963, each one building confidence and experience. The final flight, Gordon Cooper's Faith 7 mission in May 1963, lasted 34 hours and 22 orbits—proving that humans could survive in space for extended periods. But Mercury was always intended as a first step, a proof of concept before more ambitious goals could be attempted.

## The Gemini Program: Learning to Live in Space

Even as Mercury was flying, NASA was planning its successor. Project Gemini had a specific purpose: to develop the techniques needed for a lunar landing. If Apollo was to send astronauts to the Moon, they would need to master orbital rendezvous and docking, long-duration flight, and extravehicular activity (EVA, or spacewalking). Gemini would be the classroom where these skills were learned.

The Gemini spacecraft was essentially a larger, more capable version of Mercury. It accommodated two astronauts (hence the name, referencing the twin constellation) and had more sophisticated systems for navigation, propulsion, and life support. Most importantly, Gemini included a rendezvous radar and enough propellant for significant orbital maneuvers—essential for practicing the docking operations that would be needed in lunar orbit.

Between March 1965 and November 1966, Gemini flew ten crewed missions, each one pushing the boundaries of what humans could do in space. Gemini 3, crewed by Gus Grissom and John Young, tested the spacecraft's maneuverability. Gemini 4 saw Ed White perform the first American spacewalk, floating outside the capsule for 23 minutes while connected by an umbilical tether.

The rendezvous and docking techniques were developed through a series of increasingly complex missions. Gemini 6 and 7 demonstrated that two spacecraft could meet and station-keep in orbit, though a planned docking was canceled when the target vehicle failed to reach orbit. Gemini 8, crewed by Neil Armstrong and David Scott, achieved the first docking between two spacecraft in orbit—though the mission was cut short when a stuck thruster sent the combined vehicle spinning dangerously.

By Gemini 12, the final mission, astronauts Buzz Aldrin and Jim Lovell had refined spacewalking techniques to the point where Aldrin could work efficiently outside the spacecraft for over two hours. The

experience gained during Gemini was invaluable; without it, the Apollo program would have faced far greater risks when attempting lunar operations.

## **Chapter 1.2: The Apollo Program—Humanity's Greatest Achievement**

On May 25, 1961, just three weeks after Alan Shepard's suborbital flight, President John F. Kennedy addressed a joint session of Congress and announced a goal that seemed almost absurdly ambitious: "I believe that this nation should commit itself to achieving the goal, before this decade is out, of landing a man on the Moon and returning him safely to the Earth."

Kennedy's decision was driven by Cold War politics, not scientific curiosity. The Soviet Union's early successes in space had created a perception of American technological inferiority that Kennedy was determined to reverse. The Moon became the ultimate prize in the Space Race—a demonstration of national will and capability that would resonate around the world.

What followed was one of the most remarkable mobilizations of resources and talent in human history. At its peak, the Apollo program employed over 400,000 people and consumed \$25.4 billion (about \$150 billion in today's dollars)—roughly 2.5% of the entire federal budget. Two million systems and subsystems had to be designed, manufactured, and integrated. The challenge was not merely technical but organizational: how to coordinate the efforts of thousands of contractors, government agencies, and research institutions toward a single, unprecedented goal.

### **The Saturn V: Engineering Marvel of the Ages**

To reach the Moon, NASA needed a rocket far more powerful than anything previously built. Wernher von Braun and his team at NASA's Marshall Space Flight Center in Huntsville, Alabama, had been studying

large rockets since the 1950s, and they proposed a family of launch vehicles called Saturn. The largest of these, Saturn V, would be the vehicle that carried astronauts to the Moon.

The scale of Saturn V is difficult to comprehend even today. Standing 363 feet tall—about the height of a 36-story building—it remains the most powerful rocket ever successfully flown. Fully fueled, it weighed 6.2 million pounds, the vast majority of which was propellant that would be consumed in the first few minutes of flight. The rocket consisted of three stages, each with its own engines and propellant tanks.

The first stage, called S-IC, was powered by five F-1 engines burning RP-1 (a refined kerosene) and liquid oxygen. Each F-1 engine produced 1.5 million pounds of thrust at sea level, giving the first stage a total of 7.5 million pounds of thrust—more power than 85 Hoover Dams. The F-1 remains the most powerful single-chamber rocket engine ever built. Its development had been challenging; early versions suffered from combustion instability that caused violent vibrations threatening to destroy the engines. Engineers eventually solved this by installing baffles in the injector plate to smooth out the propellant flow.

The second stage, S-II, used liquid hydrogen and liquid oxygen in its five J-2 engines. Liquid hydrogen, though difficult to handle due to its extremely low temperature (-423°F), offered much higher performance than kerosene. The J-2 engines could be restarted in flight—a capability needed for the trans-lunar injection burn that would send the spacecraft toward the Moon.

The third stage, S-IVB, used a single J-2 engine and served two purposes. First, it completed the burn to place the spacecraft in Earth orbit. Then, after the crew checked out their systems, it reignited for the trans-lunar injection (TLI) burn that accelerated the spacecraft to escape velocity. This restart capability was essential for lunar missions.

The Apollo Spacecraft: A Vehicle for Deep Space

While von Braun's team built the rocket, other NASA centers developed the spacecraft that would actually carry the astronauts to the Moon and back. The Apollo spacecraft consisted of three main components: the Command Module (CM), the Service Module (SM), and the Lunar Module (LM).

The Command Module was the crew's home and the only part of the spacecraft that would return to Earth. Shaped like a truncated cone, it was 10 feet 7 inches tall and 12 feet 10 inches in diameter at its base. The interior was cramped, with about 210 cubic feet of habitable volume for three astronauts. The CM contained the navigation and guidance systems, communications equipment, life support, and the heat shield for re-entry.

The heat shield was a critical piece of technology. When the CM returned from the Moon, it would enter Earth's atmosphere at approximately 25,000 miles per hour—far faster than the 17,500 mph of Earth orbital re-entry. At these speeds, the air in front of the capsule would be compressed and heated to temperatures reaching 5,000°F, hotter than the surface of the Sun. The heat shield had to protect the crew and spacecraft from these extreme conditions.

NASA developed a new material called AVCOAT for the Apollo heat shield. This ablative material would slowly char and vaporize during re-entry, carrying away heat in the process. The heat shield was 3.9 inches thick at the center and weighed about 2,700 pounds. It could only be used once—after re-entry, it would be consumed and have to be replaced for the next mission.

The Service Module provided propulsion, electrical power, and consumables for the journey. It contained the Service Propulsion System (SPS) engine, which used hypergolic propellants ( Aerozine 50 fuel and nitrogen tetroxide oxidizer) that would ignite on contact without needing an ignition system. The SPS engine produced 20,500 pounds of thrust and was used for major maneuvers such as lunar orbit insertion and

trans-Earth injection.

The Service Module also carried fuel cells that combined hydrogen and oxygen to generate electricity, with water as a byproduct. This water was used for drinking and cooling, making the fuel cells an efficient dual-purpose system. The oxygen tanks in the Service Module would become infamous during the Apollo 13 mission when an explosion in one tank crippled the spacecraft and forced the crew to use the Lunar Module as a lifeboat.

The Lunar Module was perhaps the most audacious piece of engineering in the entire Apollo program. Designed solely for landing on the Moon, it had no heat shield and no capability to return to Earth. Its job was to carry two astronauts from lunar orbit to the surface, support them for their stay, and then launch back to rendezvous with the Command Module in orbit.

The LM consisted of two stages. The descent stage contained the landing engine, landing gear, and equipment to be left on the Moon. The ascent stage was the crew cabin and launch vehicle for the return to orbit. This two-stage design was necessary because the LM would be operating in the Moon's gravity, where every pound of mass required propellant to lift. By leaving the descent stage behind, the ascent stage could be as light as possible.

The LM's descent engine was throttleable, meaning its thrust could be varied during landing. This was essential for the final approach to the lunar surface, where the astronauts needed precise control to avoid boulders and craters. The engine could produce between 1,050 and 9,870 pounds of thrust using Aerozine 50 and nitrogen tetroxide propellants.

The ascent engine was simpler—just a fixed-thrust engine that would fire once to launch the ascent stage from the Moon. Reliability was paramount; if the ascent engine failed, the astronauts would be stranded on the lunar surface with no hope of rescue. To ensure reliability, the ascent engine was designed with minimal complexity and no moving

parts that could fail.

### The Apollo Missions: From Tragedy to Triumph

The Apollo program began with tragedy. On January 27, 1967, during a routine test on the launch pad, a fire broke out in the Apollo 1 Command Module, killing astronauts Gus Grissom, Ed White, and Roger Chaffee. The investigation revealed numerous design flaws, including a pure oxygen atmosphere, flammable materials in the cabin, and a hatch that opened inward and couldn't be operated quickly in an emergency.

The disaster led to a comprehensive redesign of the Apollo spacecraft. The atmosphere during launch was changed to a 60/40 mixture of oxygen and nitrogen, reducing fire risk. Flammable materials were replaced with fire-resistant alternatives. The hatch was redesigned to open outward and could be operated in seconds. The Command Module's wiring and plumbing were improved to eliminate potential ignition sources.

The redesigned spacecraft flew first as Apollo 7 in October 1968, a successful Earth orbital mission that tested the Command Module systems. Then, in December 1968, NASA made one of the boldest decisions in space history. Originally, Apollo 8 was to test the Lunar Module in Earth orbit, but the LM was not ready. Instead, NASA decided to send Apollo 8 to orbit the Moon without a LM, becoming the first crewed mission to leave Earth orbit.

Frank Borman, Jim Lovell, and Bill Anders became the first humans to see the far side of the Moon and the first to witness Earthrise over the lunar horizon. Anders' photograph of Earth rising above the Moon's surface became one of the most iconic images in history, showing our planet as a fragile blue marble suspended in the void of space. The "Earthrise" photo helped catalyze the environmental movement by making people see Earth as a single, interconnected system worthy of protection.

Apollo 9 tested the Lunar Module in Earth orbit in March 1969, and

Apollo 10 flew to the Moon in May, taking the LM to within 50,000 feet of the surface before returning. These missions proved that all the systems were ready for the ultimate goal: a lunar landing.

On July 20, 1969, Neil Armstrong and Buzz Aldrin became the first humans to walk on the Moon, while Michael Collins orbited above in the Command Module. Armstrong's words as he stepped onto the surface—"That's one small step for [a] man, one giant leap for mankind"—were heard by an estimated 650 million people around the world, the largest television audience in history at that time.

The Apollo 11 landing was a triumph of engineering, courage, and determination. The Lunar Module's computer had alarmed during descent, indicating it was overloaded but still functioning. Armstrong noticed the computer was targeting a hazardous boulder field and took manual control, piloting the LM beyond the planned landing area with fuel reserves dwindling to less than 30 seconds remaining when they finally touched down.

Between 1969 and 1972, six Apollo missions landed on the Moon (Apollos 11, 12, 14, 15, 16, and 17), returning a wealth of scientific data and 842 pounds of lunar samples. The later missions carried the Lunar Roving Vehicle, an electric car that allowed astronauts to travel miles from their landing site and explore diverse geological features. Apollo 15's mission included the first deep drilling into the lunar surface, retrieving a core sample that revealed the Moon's geological history.

Apollo 13, in April 1970, nearly ended in disaster when an oxygen tank exploded in the Service Module. The crew, commanded by Jim Lovell with Jack Swigert and Fred Haise, had to use the Lunar Module as a lifeboat while they looped around the Moon and headed back to Earth. Through ingenuity and determination—both in space and on the ground—they made it home safely, demonstrating the value of thorough training and the ability to improvise under pressure.

The final lunar mission, Apollo 17 in December 1972, was the most

productive of all. Commander Gene Cernan, Command Module Pilot Ron Evans, and Lunar Module Pilot Harrison Schmitt (the first professional scientist to walk on the Moon) spent three days on the surface, conducting extensive geological surveys and collecting 243 pounds of samples. As Cernan prepared to climb back into the Lunar Module for the last time, he spoke words that would prove prophetic: "As I take man's last step from the surface, back home for some time to come...America's challenge of today has forged man's destiny of tomorrow."

### Why Humans Stopped Going to the Moon

The end of Apollo came not from technical limitations but from political and economic realities. The Vietnam War was consuming enormous resources and public attention. The initial excitement of the Moon landing had faded, and many Americans questioned the value of continuing an expensive program that seemed to have achieved its primary goal. The Soviet Union, having lost the race to the Moon, showed no interest in competing for lunar missions of their own.

NASA's budget, which had peaked at \$5.9 billion in 1966 (about 4.4% of the federal budget), was cut dramatically in the early 1970s. Plans for Apollo 18, 19, and 20 were canceled, and the Saturn V production line was shut down. The three remaining Saturn V rockets were used to launch Skylab, America's first space station, in 1973.

The Space Shuttle program, approved in 1972, was intended to make spaceflight routine and affordable. By reusing the orbiter and solid rocket boosters, NASA hoped to reduce launch costs to as little as \$10 million per flight. The Shuttle would fly to space, return to Earth like an airplane, and be ready to fly again within weeks. It would serve as a truck to low Earth orbit, carrying satellites, space station modules, and eventually even paying passengers.

The reality proved far different. The Shuttle was far more complex and expensive to operate than anticipated. Instead of weeks between flights, it took months to refurbish the orbiter after each mission. The thermal

protection tiles that covered the orbiter's underside were individually fitted and easily damaged. The cost per flight averaged over \$1 billion—100 times the original estimate.

The Shuttle's limitations were tragically demonstrated on January 28, 1986, when Challenger exploded 73 seconds after launch, killing all seven crew members. The investigation revealed that a rubber O-ring seal in one of the solid rocket boosters had failed due to cold weather, allowing hot exhaust to burn through the external fuel tank. The Shuttle fleet was grounded for nearly three years while NASA redesigned the boosters and implemented new safety procedures.

The Shuttle returned to flight in 1988 and continued operating for another 23 years, but its capabilities were limited to low Earth orbit. The highest altitude ever reached by a Shuttle was about 380 miles—nowhere near the 240,000 miles to the Moon. When the International Space Station (ISS) began assembly in 1998, the Shuttle became primarily a construction vehicle, carrying modules and crew to the growing orbital outpost.

Another tragedy struck on February 1, 2003, when Columbia broke apart during re-entry, again killing all seven crew members. A piece of foam insulation had broken off the external tank during launch and struck the orbiter's wing, creating a hole that allowed hot gases to enter during re-entry. The fleet was grounded for another two and a half years.

The Shuttle made its final flight in July 2011, after 135 missions spanning 30 years. For the first time in 50 years, the United States had no capability to launch its own astronauts into space. American astronauts would have to ride Russian Soyuz spacecraft to reach the ISS, at a cost of about \$70 million per seat.

### The Rise of Modern Space Programs

While NASA struggled with the Shuttle, other nations developed their own space capabilities. The Soviet Union (and later Russia) maintained a

robust program with the Soyuz spacecraft and Proton rockets. China's space program, begun in earnest in the 1990s, achieved crewed spaceflight in 2003 with Yang Liwei's 21-hour mission. The European Space Agency developed the Ariane family of rockets and became a major player in commercial satellite launches.

The most significant development in the 2000s, however, was the emergence of private space companies. SpaceX, founded by Elon Musk in 2002, had a radical goal: reduce space launch costs by a factor of ten and eventually enable human settlement of Mars. Blue Origin, founded by Jeff Bezos in 2000, had similar ambitions, though with a more gradual approach focused on suborbital tourism initially.

SpaceX's early years were marked by failures. The first three launches of the Falcon 1 rocket failed, and the company was nearly bankrupt before the fourth flight succeeded in September 2008. But that success led to a NASA contract to develop the Falcon 9 rocket and Dragon cargo spacecraft for ISS resupply missions.

The Falcon 9, which debuted in 2010, introduced a revolutionary concept: a reusable first stage that could land vertically after launch and be flown again. After several explosive failures during landing attempts, SpaceX achieved its first successful landing in December 2015. By 2023, Falcon 9 first stages were routinely flying 15 or more times each, dramatically reducing launch costs.

SpaceX's Crew Dragon spacecraft, developed under NASA's Commercial Crew Program, made its first crewed flight in May 2020, carrying astronauts Bob Behnken and Doug Hurley to the ISS. This marked the first time a private company had launched humans into orbit and the first crewed launch from American soil since the Shuttle's retirement.

### The Birth of the Artemis Program

The seeds of humanity's return to the Moon were planted in 2004, when President George W. Bush announced the Constellation program.

Constellation called for new rockets (Ares I and Ares V), a new crew spacecraft (Orion), and a new lunar lander (Altair) that would return Americans to the Moon by 2020 and eventually send them to Mars.

Constellation struggled with technical problems and cost overruns. The Ares I rocket, designed to carry Orion to low Earth orbit, suffered from vibration issues that would have required expensive fixes. The Ares V heavy-lift rocket was years from completion. By 2009, the program was billions of dollars over budget and years behind schedule.

When President Barack Obama took office in 2009, he appointed a commission to review NASA's human spaceflight plans. The Augustine Commission, named after its chairman Norman Augustine, concluded that Constellation was unsustainable without a significant budget increase. The commission offered several options, including continuing Constellation with more funding, developing a more affordable heavy-lift vehicle, or focusing on technology development while relying on commercial providers for crew transportation.

In 2010, the Obama administration canceled Constellation but retained the Orion spacecraft and began development of a new heavy-lift rocket that would become the Space Launch System (SLS). The administration also invested in commercial crew transportation, awarding contracts to SpaceX and Boeing to develop spacecraft that could carry astronauts to the ISS.

The Trump administration revived lunar exploration in December 2017 with Space Policy Directive 1, which directed NASA to return humans to the Moon and eventually send them to Mars. In March 2019, Vice President Mike Pence announced an accelerated goal: return Americans to the Moon within five years—by 2024. This ambitious timeline was named Artemis, after the twin sister of Apollo in Greek mythology.

The Artemis program represented a fundamental shift in approach from Apollo. Rather than a series of short-term missions, Artemis aimed to establish a sustainable presence on and around the Moon. This would

require new infrastructure: the Lunar Gateway, a small space station in lunar orbit; new lunar landers developed by commercial companies; and eventually, habitats and resource utilization systems on the lunar surface.

The program also emphasized international cooperation. The Artemis Accords, first signed in 2020, established principles for lunar exploration and invited partner nations to participate. By 2026, over 30 countries had signed the Accords, including traditional American allies like Canada, Japan, and European nations, as well as newer partners like the United Arab Emirates and Ukraine.

Artemis I, an uncrewed test flight, launched in November 2022. The SLS rocket performed flawlessly on its first flight, sending an uncrewed Orion spacecraft on a 25-day mission that looped around the Moon and returned to Earth. The mission tested the rocket, spacecraft, and ground systems in preparation for crewed flights.

Artemis II, scheduled for 2026, will be the first crewed mission of the program. Four astronauts will circle the Moon in a figure-eight trajectory, coming within about 80 miles of the lunar surface before returning to Earth. The mission will test Orion's life support systems and validate the spacecraft's performance with humans aboard.

The crew of Artemis II represents a new generation of explorers and a more inclusive vision of spaceflight. Reid Wiseman, the mission commander, is a veteran astronaut who previously spent 165 days on the ISS. Victor Glover, the pilot, will become the first person of color to travel beyond low Earth orbit. Christina Koch, a mission specialist, will be the first woman to make the journey, following her record-breaking 328-day stay on the ISS. Jeremy Hansen, the other mission specialist, will be the first Canadian to travel to the Moon.

Artemis II is not the destination but the next step in a journey that began over a century ago with Tsiolkovsky's equations and Goddard's first liquid-fueled rocket. It represents the continuation of humanity's eternal drive to explore, to push beyond the horizon, and to discover what lies

waiting in the vastness of space. The four astronauts who will ride the SLS rocket and Orion spacecraft carry with them not just the hopes of their nations, but the accumulated dreams of every human who has ever looked up at the Moon and wondered what it would be like to go there.

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# **PART 2: WHY ARTEMIS II EXISTS**

The Scientific, Political, and Economic Motivations for Returning to the Moon

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## **Chapter 2.1: The Scientific Imperative**

The Moon is far more than a celestial neighbor or a trophy to be won in a geopolitical competition. It is a scientific treasure trove that holds answers to fundamental questions about the history of our solar system, the formation of Earth, and even the origins of life itself. The Apollo missions brought back 842 pounds of lunar samples and revolutionized our understanding of the Moon, but they left far more questions unanswered than answered.

### The Giant Impact Hypothesis

One of the most profound discoveries from Apollo samples was confirmation of the giant impact hypothesis—the theory that the Moon formed when a Mars-sized body collided with the early Earth approximately 4.5 billion years ago. This cataclysmic event would have been one of the most significant in Earth's history, and understanding it helps explain many features of our planet that make it habitable.

The evidence from Apollo samples supports this hypothesis in several ways. The isotopic composition of lunar rocks is remarkably similar to Earth's mantle, suggesting a common origin. The Moon is depleted in volatile elements like water and potassium compared to Earth, consistent with material that was heated to extremely high temperatures during an

impact. The Moon's small iron core relative to its size suggests that it formed primarily from the mantles of the colliding bodies rather than their cores.

However, many questions remain about the details of this impact. How long after Earth's formation did it occur? What was the angle and velocity of the impactor? How much material was exchanged between the two bodies? These questions can only be answered by studying lunar samples from new locations, particularly the far side and polar regions that were not visited by Apollo.

### The Lunar Time Capsule

The Moon's surface preserves a record of the early solar system that has been erased on Earth. Unlike our planet, where geological processes like plate tectonics, erosion, and volcanism have constantly reshaped the surface, the Moon has been geologically dead for about 3 billion years. Its ancient crust remains essentially unchanged, recording impacts and events from the solar system's violent youth.

The lunar surface is covered with impact craters of all sizes, from microscopic pits to the massive South Pole-Aitken basin, which is over 1,500 miles across and 8 miles deep. These craters record the history of asteroid and comet impacts that have affected the inner solar system. By studying them, scientists can reconstruct the bombardment history and understand how impacts have influenced the evolution of all the terrestrial planets.

The Apollo samples revealed that the rate of impacts was much higher in the early solar system than it is today—a period called the Late Heavy Bombardment that occurred between 4.1 and 3.8 billion years ago. This was a time when large impacts were common, potentially affecting the development of life on Earth. Some scientists have suggested that life may have originated multiple times during this period, only to be extinguished by impacts, until finally taking hold when the bombardment subsided.

## Water Ice at the Poles

One of the most significant discoveries in recent years has been the confirmation of water ice in permanently shadowed regions near the lunar poles. These areas, located in craters that never receive direct sunlight, maintain temperatures below  $-250^{\circ}\text{F}$ —cold enough to trap water ice for billions of years.

The presence of water on the Moon has profound implications. Water can be split into hydrogen and oxygen through electrolysis, providing breathing air for astronauts and rocket propellant for missions deeper into the solar system. A single ton of lunar water could support a crew of four for months or provide enough propellant to send a spacecraft from the Moon to Mars.

The origin of this water is still debated. Some may have been delivered by comet and asteroid impacts over billions of years. Some may be produced on the surface through chemical reactions between solar wind hydrogen and oxygen-bearing minerals. Understanding the source, distribution, and accessibility of lunar water is a major scientific goal of the Artemis program.

The far side of the Moon offers a unique scientific opportunity: a radio-quiet environment for astronomy. Because the Moon blocks radio signals from Earth, the far side is shielded from the electromagnetic noise that increasingly interferes with radio telescopes on our planet. A radio telescope on the lunar far side could observe the universe at frequencies that are impossible to study from Earth.

One particularly exciting possibility is observing the "cosmic dark ages"—the period between the Big Bang and the formation of the first stars, when the universe was filled with neutral hydrogen. Radio signals from this era, redshifted to wavelengths of several meters, are blocked by Earth's ionosphere but could be detected by a lunar radio telescope. This would provide our first direct observations of a crucial period in cosmic history.

The lunar surface also offers opportunities for other types of astronomy. A telescope on the Moon would be free from atmospheric distortion that limits ground-based telescopes. The stable, airless environment would be ideal for interferometers that combine signals from multiple telescopes to achieve unprecedented resolution. Some scientists have proposed building large optical and infrared telescopes in lunar craters, where they would be protected from temperature extremes and could observe the universe continuously for weeks at a time.

### Geology and Geophysics

Despite decades of study, the Moon's internal structure remains poorly understood. Apollo placed the first seismometers on the lunar surface, revealing that the Moon experiences moonquakes—though much weaker than earthquakes—and providing information about the lunar interior. But the Apollo seismic network was limited in coverage and operated for only a few years.

A modern geophysical network on the Moon, with seismometers, heat flow probes, and laser ranging reflectors distributed across the surface, could map the lunar interior in detail. This would reveal the size and composition of the lunar core, the thickness of the mantle, and the structure of the crust. Understanding the Moon's interior would help explain its thermal evolution and why it became geologically dead while Earth remained active.

The lunar surface also preserves a record of solar activity. Solar wind particles are implanted in the upper layers of lunar soil, creating a record of the Sun's behavior over billions of years. By studying these records, scientists can reconstruct the history of solar activity and understand how the Sun's output has varied over time. This information is crucial for understanding climate change on Earth and predicting future solar storms that could damage satellites and power grids.

## Chapter 2.2: The Political Landscape

Science alone cannot explain the urgency behind Artemis II and the broader Artemis program. The return to the Moon is driven at least as much by geopolitical considerations as by scientific curiosity. The United States is engaged in a new space race—not against the Soviet Union this time, but against the People's Republic of China.

### The China Challenge

China's space program has advanced with remarkable speed over the past two decades. In 2003, China became only the third nation to independently launch humans into space. Since then, it has built the Tiangong space station, landed rovers on the Moon and Mars, and announced plans to put Chinese astronauts on the Moon by 2030.

The Chinese lunar program follows a methodical approach. The Chang'e missions (named after the Chinese goddess of the Moon) have progressively increased in capability. Chang'e 3 landed on the Moon in 2013, making China the third nation to achieve a soft landing. Chang'e 4, in 2019, was the first spacecraft to land on the far side of the Moon. Chang'e 5, in 2020, returned lunar samples to Earth—the first sample return mission since the Soviet Luna 24 in 1976.

China has announced plans for a lunar research station at the Moon's south pole, to be constructed in the 2030s. This would give China a permanent presence on the Moon, with all the scientific, economic, and strategic advantages that entails. For American policymakers, the prospect of Chinese dominance on the Moon is unacceptable.

### The Artemis Accords and International Cooperation

The United States has responded to the China challenge by building an international coalition through the Artemis Accords. First announced in 2020, the Accords establish principles for lunar exploration, including transparency, interoperability, emergency assistance, and the release of

scientific data. They also address the controversial issue of resource extraction, stating that companies and nations can own the resources they extract from the Moon.

The Artemis Accords are open to any nation that wishes to join, and by 2026, over 30 countries had signed. This includes traditional American allies like Canada, Japan, Australia, and European nations, as well as countries like the United Arab Emirates, Ukraine, and Nigeria. Notably absent are China and Russia, which have criticized the Accords as an attempt to create a "space NATO" and establish American dominance in space.

The Accords represent a fundamentally different approach to international cooperation than the International Space Station. The ISS was built through a complex web of intergovernmental agreements that took years to negotiate. The Artemis Accords are simpler and more flexible, allowing nations to participate at various levels without binding commitments. This approach reflects the realities of 21st-century space exploration, where private companies play major roles and timelines are compressed.

### The Outer Space Treaty and Property Rights

The legal framework for lunar activities is based primarily on the Outer Space Treaty of 1967, which has been ratified by over 100 countries including the United States, Russia, and China. The Treaty establishes several key principles: outer space is free for exploration and use by all nations; celestial bodies cannot be claimed by national sovereignty; and weapons of mass destruction cannot be placed in space.

What the Treaty does not clearly address is the question of resource extraction and property rights. Can a company mine water ice on the Moon and sell it to other users? Can a nation establish an exclusive zone around its lunar base? These questions are becoming increasingly urgent as the Artemis program moves toward sustained lunar presence.

The Artemis Accords attempt to address these questions by affirming that resource extraction is permissible under the Outer Space Treaty and that extracted resources can be owned. This interpretation is not universally accepted; some legal scholars argue that any resource extraction violates the Treaty's prohibition on national appropriation. The debate over space property rights is likely to continue for years and may eventually require new international agreements.

### Domestic Politics and Budget Priorities

Space exploration has always been subject to the whims of domestic politics, and Artemis is no exception. The program has survived changes in administration and shifts in congressional priorities, but its timeline and scope have been adjusted multiple times based on political and budgetary realities.

The Trump administration's 2024 deadline for a lunar landing proved unrealistic and was abandoned by the Biden administration. The Biden administration maintained the overall Artemis program but pushed the landing to 2025, then 2026, and eventually to 2028 or later as technical challenges mounted. Each delay creates political pressure, as critics question whether the program is worth its cost and supporters worry about falling behind China.

NASA's budget for human spaceflight has remained relatively stable in recent years, at about \$7-8 billion annually for exploration systems. This is far less than the Apollo-era budget in inflation-adjusted terms, requiring NASA to make difficult choices about priorities. The agency has chosen to invest in infrastructure—the SLS rocket, Orion spacecraft, and ground systems—that will support decades of exploration, rather than rushing to meet arbitrary deadlines.

## **Chapter 2.3: The Economic Frontier**

Beyond science and politics, the Moon represents a potential economic

frontier that could transform humanity's relationship with space. The resources available on the Moon—water ice, rare earth elements, helium-3—could support industries worth trillions of dollars in the coming decades.

### Water as the Oil of Space

Water is the single most valuable resource in space. Every kilogram of water launched from Earth costs thousands of dollars in launch costs. If water can be extracted from the Moon and sold to satellite operators, space station users, or other customers at a lower price, it would create a new space-based economy.

The uses for lunar water extend far beyond drinking and hygiene. Water can be split into hydrogen and oxygen through electrolysis, creating rocket propellant. The Space Shuttle's main engines burned hydrogen and oxygen; the SLS core stage uses the same propellants. A refueling station in lunar orbit or on the surface could dramatically reduce the cost of missions throughout the solar system.

Consider a mission to Mars. If the spacecraft must carry all its return propellant from Earth, the mass requirements are enormous. But if the spacecraft can refuel with lunar-derived propellant on the way, the amount of mass that must be launched from Earth is reduced by half or more. This is the concept of in-space refueling that underlies many plans for sustainable space exploration.

### Rare Earth Elements and Manufacturing

The Moon's crust contains significant quantities of rare earth elements—materials like neodymium, europium, and ytterbium that are essential for modern electronics, magnets, and batteries. On Earth, these elements are difficult and environmentally damaging to extract. The Moon offers a potentially cleaner source, free from environmental regulations and competing land uses.

Manufacturing in space offers additional advantages. The vacuum of

space is ideal for certain industrial processes that require ultra-clean environments. The ability to create alloys in microgravity can produce materials with superior properties compared to Earth-made equivalents. Solar energy is abundant and uninterrupted on the lunar surface, providing power for energy-intensive industrial processes.

### Helium-3 and Fusion Power

One of the most speculative but potentially transformative lunar resources is helium-3, an isotope that is rare on Earth but relatively abundant in the lunar soil. Helium-3 has been proposed as a fuel for fusion reactors, which could provide clean, abundant energy without the radioactive waste associated with conventional nuclear fission.

Fusion reactors using helium-3 would produce primarily helium and protons as byproducts, with minimal neutron radiation. This would make them cleaner and safer than deuterium-tritium fusion, which produces high-energy neutrons that can damage reactor structures and create radioactive waste. A single ton of helium-3 could theoretically generate more electricity than 10 million tons of coal.

The challenges, however, are enormous. Practical fusion power has been "30 years away" for over 60 years, and helium-3 fusion is even more difficult than deuterium-tritium fusion. Extracting helium-3 from the lunar soil would require mining and processing millions of tons of regolith to obtain a single ton of the isotope. Whether helium-3 fusion ever becomes practical remains to be seen, but the potential reward is so great that many space advocates consider it worth pursuing.

### The Cislunar Economy

The region of space between Earth and the Moon—called cislunar space—is becoming increasingly valuable real estate. Satellites in geostationary orbit provide communications, weather monitoring, and navigation services worth hundreds of billions of dollars annually. The growing constellation of low Earth orbit satellites for internet

connectivity, like SpaceX's Starlink, will add thousands more spacecraft to this region.

A lunar presence gives nations and companies strategic advantages in cislunar space. A station at the Earth-Moon Lagrange points could monitor and potentially service satellites. Lunar-derived propellant could enable new types of space missions that are currently too expensive to contemplate. The ability to operate effectively in cislunar space will be as strategically important in the 21st century as control of the seas was in previous centuries.

## **Chapter 2.4: Why Artemis I Was Not Enough**

Artemis I, the uncrewed test flight that circled the Moon in November 2022, was a remarkable achievement. The SLS rocket performed flawlessly on its maiden flight, and the Orion spacecraft demonstrated systems that had never been tested in the deep space environment. But an uncrewed test, however successful, cannot answer all the questions that must be addressed before humans can safely make the journey.

### **The Human Factor**

Spacecraft systems behave differently when humans are aboard. The presence of crew affects everything from thermal management to power consumption to communications patterns. Life support systems that work perfectly in automated tests may have issues when subjected to the variable demands of human occupants.

The Orion spacecraft's life support systems were tested extensively on the ground and in Earth orbit, but Artemis II will be the first time they operate in deep space. The thermal environment is different—the spacecraft will experience extreme temperature variations as it moves between sunlight and shadow. Radiation levels are higher, potentially affecting both equipment and crew. The psychological factors of isolation and confinement cannot be fully simulated on Earth.

Artemis I revealed some issues that needed to be addressed before a crewed flight. The heat shield experienced more erosion than expected during re-entry, requiring design modifications. The power system showed some unexpected behaviors that needed to be understood. These issues were addressed, but only a crewed mission can fully validate the solutions.

### The Importance of Crew Skills

Artemis II is not just a test of hardware; it's a test of the crew's ability to operate the spacecraft in the deep space environment. The four astronauts have spent years training for this mission, learning every system and practicing every procedure. But training on the ground, even in sophisticated simulators, cannot fully replicate the experience of actually being there.

The crew will need to demonstrate their ability to navigate the spacecraft, perform course corrections, manage life support systems, and respond to emergencies—all while communicating with Earth with a several-second delay due to the distance. Their observations and decisions will provide invaluable data for future missions.

### Building Operational Experience

Artemis II is part of a larger learning process that will extend over many missions. Each flight builds experience that makes subsequent missions safer and more efficient. The operations teams on the ground need to practice coordinating a deep space mission, with all the communications delays and complexities that entails. The recovery teams need to practice retrieving a crew from a spacecraft that has returned from the Moon.

This operational experience cannot be rushed or simulated. It must be built through actual missions, each one teaching lessons that are incorporated into the next. Artemis II is the essential next step in this learning process—a step that cannot be skipped if the program is to achieve its long-term goals.

## The Path to Artemis III and Beyond

Artemis II is explicitly designed to pave the way for Artemis III, which will attempt the first lunar landing since Apollo 17 in 1972. The data collected during Artemis II will inform the design and planning of the landing mission. Any issues discovered will be addressed before astronauts attempt to land on the Moon.

Beyond Artemis III, the program envisions a series of increasingly ambitious missions. Artemis IV will deliver the first elements of the Lunar Gateway to orbit. Artemis V will land the first woman and the first person of color on the Moon. Subsequent missions will establish a sustainable presence, with longer stays, more extensive exploration, and eventually, lunar bases.

Each of these missions depends on the success of the ones before it. Artemis II is the foundation upon which the entire program rests. Without it, there can be no Artemis III, no Gateway, no sustainable lunar presence. The importance of this mission cannot be overstated.

## **Chapter 2.5: The Long-Term Goal—Mars**

While the Moon is the immediate destination, Mars has always been the ultimate goal. The Red Planet represents humanity's best opportunity for establishing a permanent presence beyond Earth—a second home for our species that could ensure our long-term survival and expand the boundaries of human civilization.

### Why Mars?

Mars offers several advantages over other destinations in the solar system. It has a day length similar to Earth's (24 hours and 37 minutes), which would make adaptation easier for humans. It has water ice at the poles and likely underground, providing resources for life support and propellant production. Its gravity, though weaker than Earth's (about 38%), is stronger than the Moon's (16%), which may be healthier for

long-term human habitation.

Mars also has an atmosphere, though thin by Earth standards. This atmosphere provides some radiation protection and can be processed to extract oxygen and nitrogen for breathing. It creates weather patterns and seasonal changes that make Mars feel more like a real world than the airless Moon.

The scientific value of Mars is immense. The planet may have been habitable in the past, with liquid water on its surface and conditions suitable for life. If life ever existed on Mars, evidence might still be preserved in ancient rocks or underground environments. Discovering life on Mars, even microbial life, would be one of the most significant scientific findings in human history.

### The Moon as Stepping Stone

The Artemis program is designed to develop the capabilities needed for Mars missions. Many of the technologies and operational techniques are directly transferable:

The Moon is close enough that missions can be completed in days or weeks, allowing rapid learning and iteration. If something goes wrong, help from Earth is days away rather than months. This makes the Moon an ideal training ground for the much more challenging Mars environment.

### The Mars Mission Architecture

NASA's current plans envision a Mars mission in the 2030s, though the exact timeline depends on funding, technical progress, and political will. The mission would likely follow this general architecture:

1. Cargo Pre-deployment: Uncrewed spacecraft would deliver habitats, vehicles, and supplies to Mars years before the crew launches. This reduces the mass that must be carried on the crewed mission and ensures that resources are waiting when the astronauts arrive.

2. Crew Launch: The crew would launch from Earth in a spacecraft designed for the months-long journey. This spacecraft would be larger and more capable than Orion, with more robust life support and radiation protection.

3. Mars Transit: The journey to Mars would take 6-9 months, depending on the trajectory chosen. The crew would live in their spacecraft, conducting scientific observations and maintaining their physical and mental health through exercise and activities.

4. Mars Surface Operations: Upon arrival, the crew would descend to the surface and begin their exploration mission. This might last anywhere from 30 days to 500 days, depending on the mission design. They would conduct geological surveys, search for signs of life, and test technologies for future missions.

5. Return Journey: When their surface mission is complete, the crew would launch from Mars and begin the journey home. This would require either carrying return propellant from Earth or producing it on Mars from local resources.

### The Challenges of Mars

Mars missions present challenges far beyond anything attempted in human spaceflight:

Despite these challenges, NASA and other space agencies are actively planning for Mars missions. The Artemis program is the essential first step in developing the capabilities and experience needed to make these plans a reality.



# **PART 3: FULL SYSTEM OVERVIEW**

The Space Launch System, Orion, and All Supporting Infrastructure

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## **Chapter 3.1: The Space Launch System— America's Moon Rocket**

The Space Launch System (SLS) is the most powerful rocket ever built for human spaceflight. When it lifts off from Launch Pad 39B at Kennedy Space Center, it generates 8.8 million pounds of thrust—more than the Saturn V that carried Apollo astronauts to the Moon. Standing 322 feet tall and weighing 5.75 million pounds when fully fueled, the SLS represents the culmination of decades of rocket development and the foundation for humanity's return to deep space.

The SLS is designed to be evolvable, with multiple configurations that will increase its capability over time. The Block 1 configuration, which will fly Artemis II, can send 27 metric tons to trans-lunar injection. Future Block 1B and Block 2 configurations will carry even larger payloads, eventually reaching 46 metric tons or more. This growth capability ensures that the SLS will remain relevant for decades of exploration missions.

## **Chapter 3.2: Core Stage—The Backbone of SLS**

The core stage is the heart of the SLS, providing the majority of the thrust needed to reach orbit. Built by Boeing at NASA's Michoud Assembly Facility in New Orleans, it stands 212 feet tall and 27.6 feet in

diameter—taller than a 20-story building and wide enough to drive a car through.

The core stage contains four massive propellant tanks that hold the liquid hydrogen and liquid oxygen needed by the RS-25 engines. The liquid hydrogen tank is the largest, holding 537,000 gallons of fuel cooled to -423°F. The liquid oxygen tank holds 196,000 gallons of oxidizer at -297°F. Together, these tanks contain over 2 million pounds of propellant that will be consumed in just over eight minutes of flight.

The tanks are constructed from aluminum alloys and use advanced welding techniques to create strong, lightweight structures. The liquid hydrogen tank uses a special aluminum-lithium alloy that provides better strength-to-weight ratio than conventional materials. The tanks are insulated with foam to minimize propellant boil-off and prevent ice formation on the exterior.

#### The RS-25 Engines: Proven Performance

Four RS-25 engines power the core stage, each generating over 500,000 pounds of thrust in vacuum. These are the same engines that powered the Space Shuttle, modified for their new role on the SLS. The modifications include new controllers, updated software, and adjustments to operate at higher power levels than during the Shuttle era.

The RS-25 is a staged-combustion engine, one of the most efficient types of rocket engine ever built. It achieves a specific impulse of 452 seconds in vacuum, meaning it can produce one pound of thrust for 452 seconds using one pound of propellant. This efficiency is crucial for maximizing the payload that can be sent to the Moon.

Each RS-25 engine is 14 feet tall and weighs about 7,700 pounds. The engines are gimbled, meaning they can swivel to steer the rocket during flight. Each engine can pivot up to 8.5 degrees in any direction, allowing precise control of the rocket's trajectory.

The engine's turbopumps are marvels of engineering. The high-pressure fuel turbopump delivers liquid hydrogen to the combustion chamber at a rate of 73 pounds per second, developing over 70,000 horsepower. The high-pressure oxidizer turbopump delivers liquid oxygen at 441 pounds per second, developing over 25,000 horsepower. These turbopumps spin at over 35,000 RPM, faster than a jet engine.

The RS-25 operates at extreme temperatures, from -423°F for the liquid hydrogen to over 6,000°F in the combustion chamber. Managing these temperature extremes requires sophisticated engineering, including regenerative cooling where cold hydrogen flows through channels in the combustion chamber walls before being injected and burned.

NASA had 16 RS-25 engines in inventory from the Space Shuttle program, enough for the first four SLS flights. Starting with Artemis V, new RS-25 engines are being produced by Aerojet Rocketdyne (now part of L3Harris) using advanced manufacturing techniques that reduce cost by about 30% while maintaining the same performance.

### **Chapter 3.3: Solid Rocket Boosters—The Power of Five Segments**

The two solid rocket boosters (SRBs) provide the majority of SLS's thrust at liftoff—about 75% of the total. Each booster generates 3.6 million pounds of thrust, more than 14 four-engine jumbo jets. The boosters are based on the Shuttle's SRBs but with a critical difference: they have five propellant segments instead of four, providing 25% more propellant and significantly more thrust.

The boosters are 177 feet tall and 12 feet in diameter. Each weighs 1.6 million pounds when fully loaded with propellant. The propellant is a solid mixture of ammonium perchlorate (oxidizer), aluminum powder (fuel), and polybutadiene acrylonitrile (PBAN, a rubber-like binder that holds the mixture together).

The propellant is cast into the five segments at a factory in Utah operated by Northrop Grumman. The inner surface of the propellant is shaped to control how it burns. At the top, a star-shaped pattern provides high initial thrust to lift the rocket off the pad. As the burn progresses, the pattern changes to maintain optimal thrust throughout the booster's operation.

Each booster burns for about 126 seconds, consuming propellant at a rate of about 6 tons per second. The exhaust temperature reaches over 5,000°F, and the exhaust velocity is about 8,400 feet per second. The boosters are attached to the core stage at the top and bottom, with the thrust transmitted through structural attach points.

The boosters are steerable, with a movable nozzle at the bottom that can pivot up to 8 degrees. This thrust vector control is essential for steering the rocket during the first two minutes of flight when the boosters are providing most of the thrust. Hydraulic actuators move the nozzles in response to commands from the rocket's guidance system.

When the boosters burn out, they are jettisoned from the core stage. Parachutes deploy to slow their descent, and they splash down in the Atlantic Ocean about 140 miles downrange. Unlike the Shuttle SRBs, which were recovered and refurbished for reuse, the SLS boosters are expended. This decision was made to reduce cost and complexity, as the additional segments and modifications for SLS made reuse less economical.

## **Chapter 3.4: Interim Cryogenic Propulsion Stage —The Final Push**

Above the core stage sits the Interim Cryogenic Propulsion Stage (ICPS), built by United Launch Alliance. The ICPS provides the final push needed to send Orion toward the Moon. It uses a single RL10B-2 engine burning liquid hydrogen and liquid oxygen, the same type of engine used on the Delta IV rocket.

The RL10B-2 is an expander-cycle engine, a type of engine that uses the heat from the combustion chamber to vaporize hydrogen, which then drives the turbopump before being injected into the chamber. This design is highly efficient, achieving a specific impulse of 465 seconds—one of the highest of any production rocket engine.

The ICPS carries about 16,000 pounds of propellant in a lightweight tank structure. The engine can be restarted multiple times in flight, allowing precise control of Orion's trajectory. For Artemis II, the ICPS will perform two burns: one to place Orion in a high Earth orbit for systems checkout, and a second (the Trans-Lunar Injection burn) to send the spacecraft toward the Moon.

The ICPS is called "interim" because it will eventually be replaced by the Exploration Upper Stage (EUS) on Block 1B missions. The EUS will use four RL10 engines and carry significantly more propellant, increasing SLS's payload capacity to over 40 metric tons. But for the first three Artemis missions, the ICPS provides the needed capability at lower cost and risk.

## **Chapter 3.5: The Orion Spacecraft—A Home in Deep Space**

While the SLS provides the ride to space, the Orion spacecraft is where the astronauts live and work during their journey. Orion is the most advanced crew spacecraft ever built, designed to support four astronauts for missions of up to 21 days in the harsh environment of deep space.

Orion consists of three main components: the Crew Module, the European Service Module (ESM), and the Launch Abort System (LAS). Each plays a critical role in the mission, and together they form a spacecraft capable of taking humans farther than they've ever gone before.

The Crew Module: Where Astronauts Live

The Crew Module is the heart of Orion—the pressurized compartment where the astronauts live and work. It's a cone-shaped capsule, 16.5 feet in diameter at the base and 11 feet tall, providing about 316 cubic feet of habitable volume. This is roughly equivalent to the interior of a small car, shared by four astronauts for up to 10 days on Artemis II.

The Crew Module's structure is made of aluminum and aluminum-lithium alloys, providing strength while minimizing weight. The exterior is covered with a thermal protection system that can withstand the extreme heat of re-entry at lunar return velocities—about 25,000 miles per hour, generating temperatures up to 5,000°F.

The heat shield is the largest of its kind ever built, 16.5 feet in diameter. It uses a material called AVCOAT, developed for the Apollo program and improved for Orion. The ablative material slowly chars and vaporizes during re-entry, carrying away heat and protecting the spacecraft structure. Unlike the Shuttle's reusable tiles, the heat shield is consumed during re-entry and must be replaced for each mission.

Inside the Crew Module, the astronauts have seats that are custom-molded to their bodies. These seats absorb the forces of launch and landing, and provide support in the weightless environment of space. The seats can be folded up when not in use, creating more room to move around.

The cockpit is dominated by three large displays that show spacecraft status, navigation information, and video from external cameras. The astronauts control the spacecraft using a combination of touchscreens, physical buttons, and hand controllers. The displays are designed to be readable in all lighting conditions, from the bright sunlight of space to the darkness of the lunar far side.

Life support systems in the Crew Module maintain a breathable atmosphere, comfortable temperature, and safe humidity levels. The atmosphere is a mixture of oxygen and nitrogen at sea-level pressure, unlike the pure oxygen used in early spacecraft. Carbon dioxide is

removed using regenerable absorbers that can be cleaned and reused. Water is recovered from humidity in the air and from urine, reducing the amount that must be carried from Earth.

The Crew Module also carries the parachutes that will slow the spacecraft for splashdown. There are 11 parachutes in total: three small drogue chutes that deploy first to stabilize the spacecraft, followed by three pilot chutes that pull out the three main parachutes. The main chutes are each 116 feet in diameter and can slow the approximately 20,000-pound spacecraft to about 20 mph for splashdown in the Pacific Ocean.

## **Chapter 3.6: The European Service Module—Europe's Critical Contribution**

The European Service Module (ESM) is one of the most significant international contributions to the Artemis program. Built by Airbus Defence and Space on behalf of the European Space Agency (ESA), the ESM provides propulsion, power, thermal control, and consumables for the Orion spacecraft. Without the ESM, Orion could not complete its mission.

The ESM is a cylindrical structure, about 13 feet in diameter and 13 feet tall. It's attached to the Crew Module at the top and provides the mounting point for the solar arrays that generate electricity. The module weighs about 34,000 pounds when fully fueled, making it the heaviest component of the Orion spacecraft.

### **Propulsion System**

The ESM's propulsion system is based on the design of ESA's Automated Transfer Vehicle (ATV), which resupplied the International Space Station from 2008 to 2015. The main engine is a repurposed Space Shuttle Orbital Maneuvering System (OMS) engine, generating approximately 6,000 pounds of thrust (26.7 kN). This engine uses hypergolic propellants

(monomethylhydrazine fuel and nitrogen tetroxide oxidizer) that ignite on contact, eliminating the need for an ignition system.

In addition to the main engine, the ESM has 32 smaller thrusters for attitude control and fine maneuvering. These thrusters can fire in any combination to precisely orient the spacecraft or make small velocity changes. The propulsion system carries enough propellant for all the maneuvers needed during a lunar mission, plus a significant reserve for contingencies.

For Artemis II, the ESM's propulsion system will perform several critical maneuvers:

### Power Generation

The ESM carries four large solar arrays that unfold after launch to generate electricity. Each array is about 23 feet long and 7 feet wide, covered with high-efficiency solar cells. Together, the arrays can generate up to 11.2 kilowatts of power—enough to run a small house and far more than Orion's systems require.

The solar arrays are mounted on a gimbal system that allows them to track the Sun as the spacecraft rotates. This maximizes power generation throughout the mission. The arrays can also be folded back against the ESM if needed, though they typically remain deployed.

Excess power is used to charge lithium-ion batteries that provide electricity when the arrays are in shadow (such as during the lunar far side passage) or when peak power is needed. The batteries can sustain the spacecraft for several hours without solar input.

### Thermal Control

Maintaining the correct temperature is critical for both equipment and crew. The ESM's active thermal control system circulates coolant through radiators to dissipate heat from electronics and other systems. The radiators are panels on the exterior of the ESM that radiate heat into

space.

The thermal control system can handle the extreme temperature variations of deep space, from the intense heat of direct sunlight (where temperatures can reach 250°F) to the cold of shadow (where they can drop below -250°F). The system maintains the Crew Module at a comfortable 70°F regardless of external conditions.

### Consumables

The ESM carries the consumables needed to sustain the crew during their mission:

These consumables are transferred to the Crew Module as needed. The ESM also carries tanks for waste water and carbon dioxide, which are vented overboard or brought back to Earth for analysis.

### European Partnership

The ESM represents a major commitment by Europe to the Artemis program. ESA is providing the ESM for Artemis I through Artemis VI, with the cost counted against Europe's contribution to ISS operations. This partnership gives European astronauts seats on Artemis missions—Jeremy Hansen on Artemis II, and more in the future.

The ESM is built at Airbus facilities in Bremen, Germany, with components from companies across Europe. The main engine comes from the United States (it was originally built for the Shuttle), but most other systems are European. This distribution of work ensures that multiple nations have expertise in deep space systems.

## **Chapter 3.7: The Launch Abort System—Saving Lives in Emergencies**

Sitting atop the Orion spacecraft is the Launch Abort System (LAS), a tower of rockets designed to save the crew in case of a launch emergency. If something goes wrong with the SLS during ascent—an

engine failure, a structural problem, or any other critical issue—the LAS can pull the Crew Module away from the failing rocket and carry it to safety.

The LAS is 46 feet tall and weighs about 16,000 pounds. It consists of three main components: the abort motor, the attitude control motor, and the jettison motor.

### The Abort Motor

The abort motor is the heart of the LAS. It generates about 400,000 pounds of thrust—more than the main engine of a Boeing 747. If activated, it fires for about 6 seconds, pulling the Crew Module away from the SLS with an acceleration of up to 15 Gs. This rapid acceleration is necessary to get the crew clear of an exploding rocket.

The abort motor uses solid propellant and can be activated at any time from the launch pad until the LAS is jettisoned. It's designed to work even if the SLS is breaking apart or exploding—the motor's nozzles are canted outward so that exhaust doesn't damage the Crew Module, and the motor is structurally isolated from the rest of the rocket.

### The Attitude Control Motor

The attitude control motor is a unique feature of Orion's LAS. It's essentially a large thruster that can steer the Crew Module after the abort motor fires. This is important because the Crew Module needs to be in the correct orientation for its parachutes to deploy safely.

The attitude control motor can generate thrust in any direction, allowing precise control of the Crew Module's attitude. It uses a solid propellant grain with multiple nozzles that can be selectively opened to direct thrust. This design is simpler and more reliable than a liquid propulsion system.

### The Jettison Motor

If no abort is needed, the LAS must be jettisoned before Orion reaches

orbit. The jettison motor fires to pull the LAS away from the Crew Module, which then continues its mission. The jettison motor is smaller than the abort motor, generating about 35,000 pounds of thrust.

The LAS is jettisoned about 3.5 minutes after launch, when the SLS is high enough that an abort could be handled by the Crew Module's own propulsion system. After jettison, the LAS falls away and is not recovered.

### Abort Modes

Orion has multiple abort modes depending on when during ascent an emergency occurs:

#### Testing the LAS

The LAS was tested extensively before Artemis I. A pad abort test in 2010 verified that the system could pull the Crew Module clear of the launch pad. A full ascent abort test in 2019 verified the system's performance at high altitude. These tests gave engineers confidence that the LAS would work if needed.

For Artemis II, the LAS will be armed and ready throughout ascent. The crew will monitor its systems, and ground controllers will be prepared to command an abort if any anomalies are detected. While everyone hopes the LAS is never needed, its presence provides essential safety for the crew.

## **Chapter 3.8: Ground Systems and Launch Infrastructure**

Launching a rocket like the SLS requires an enormous infrastructure of facilities, equipment, and personnel. NASA's Kennedy Space Center in Florida has been adapted from the Shuttle era to support Artemis missions, with new systems and modifications to handle the unique requirements of the SLS and Orion.

## The Vehicle Assembly Building

The Vehicle Assembly Building (VAB) is one of the largest buildings in the world by volume. It stands 525 feet tall and covers 8 acres of floor space. Built for the Apollo program and later modified for the Shuttle, the VAB has been updated again for Artemis.

Inside the VAB, the SLS and Orion are stacked on the Mobile Launcher, a massive platform that carries the rocket to the launch pad. The stacking process takes months, with each component carefully lifted into place by cranes and attached to the growing stack. The VAB has four bays, allowing multiple rockets to be processed simultaneously if needed.

The VAB's interior is large enough to generate its own weather—clouds can form near the ceiling on humid days. The building has massive air conditioning systems to control temperature and humidity, essential for protecting sensitive equipment. The high bay doors, each 456 feet high, are the largest in the world.

## The Mobile Launcher

The Mobile Launcher (ML) is a platform that supports the SLS during assembly, transport, and launch. It stands 355 feet tall and weighs 11.3 million pounds. The ML carries the rocket from the VAB to the launch pad on a crawler-transporter, then provides all the connections needed for launch.

The ML has multiple levels of platforms that allow workers to access every part of the rocket. These platforms swing away before launch to clear the rocket's path. The ML also carries the Launch Control Center's computers and communications equipment, connecting the rocket to the thousands of sensors and systems that monitor its health.

At the top of the ML is the crew access arm, a walkway that extends to the Orion hatch. The astronauts will walk across this arm to board their spacecraft on launch day. The arm retracts about 15 minutes before launch.

## The Crawler-Transporter

The crawler-transporters are among the largest land vehicles ever built. There are two of them, each weighing 6 million pounds and standing 20 feet tall. They move on massive treads, each link of which weighs a ton. Powered by diesel engines generating over 8,000 horsepower, the crawlers can carry the ML and rocket from the VAB to the launch pad at a top speed of 1 mph (loaded) or 2 mph (unloaded).

The 4.2-mile journey from the VAB to Launch Pad 39B takes about 8 hours. The crawlers are so large that a small team lives onboard during the move, with facilities for eating and sleeping. The crawlers have been in service since the Apollo era and have transported every Saturn V, Shuttle, and SLS rocket to the launch pad.

## Launch Pad 39B

Launch Pad 39B has been the starting point for humanity's greatest space missions. Built for the Apollo program, it launched the Saturn V rockets that carried astronauts to the Moon. It was later modified for the Shuttle and now has been updated again for SLS.

The pad features a flame trench, a massive concrete structure that deflects the rocket's exhaust away from the vehicle and surrounding area. The trench is 42 feet deep, 58 feet wide, and 450 feet long—large enough to channel the tremendous energy of the SLS's engines without damaging the pad.

The pad also has systems for supplying propellants, power, communications, and cooling water to the rocket. The sound suppression system releases hundreds of thousands of gallons of water during launch to dampen the acoustic energy that could damage the rocket. Without this system, the sound of the engines would be powerful enough to destroy the rocket through vibration alone.

## Launch Control Center

The Launch Control Center (LCC) is where the launch team monitors and controls the final countdown. Located about 3 miles from the launch pad, the LCC has firing rooms where hundreds of engineers and technicians monitor every system on the rocket and spacecraft.

The launch team is organized into console positions, each responsible for a specific system or set of systems. During the countdown, each console reports its system's status to the Launch Director, who has the final authority to proceed with launch or call a hold if any issues arise.

Modern launch control uses sophisticated computer systems to process the thousands of data points streaming from the rocket. But the fundamental process is the same as it was during Apollo: highly trained professionals making critical decisions under pressure, with the safety of the crew as their highest priority.

### Recovery Operations

After splashdown, the Orion Crew Module must be recovered from the ocean and returned to land. NASA's Landing and Recovery team, based at Kennedy Space Center, is responsible for this critical phase of the mission.

The recovery team uses a Navy ship, the USS Portland, as the primary recovery vessel. The ship carries specialized equipment for retrieving the Crew Module, including a crane that can lift the approximately 20,000-pound capsule from the water. Divers are deployed to attach lines to the Crew Module and ensure it's safe to lift.

Once the Crew Module is on the ship, it's placed in a special cradle called the "nest" that protects it during transport back to shore. The recovery team also retrieves the forward bay cover (a protective panel that covers the parachutes) and any other debris that may have separated during landing.

The astronauts are extracted from the Crew Module either through the side hatch or through the top hatch, depending on the mission

requirements. They receive immediate medical checks and are then transported to a waiting aircraft for the flight back to Houston.

The recovery process is practiced extensively before each mission, with training exercises in the Neutral Buoyancy Laboratory at Johnson Space Center and open-water drills in the Pacific. The goal is to ensure that whatever condition the crew is in after their journey, they can be safely recovered and returned to Earth.



# PART 4: ROCKET ENGINEERING —VERY DEEP

The Physics, Chemistry, and Engineering Behind the SLS

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## Chapter 4.1: The Physics of Rocket Propulsion

To understand the SLS and why it's designed the way it is, we need to delve into the fundamental physics of rocket propulsion. Rockets operate on one of the most basic principles of physics: Newton's Third Law of Motion. For every action, there is an equal and opposite reaction. A rocket pushes exhaust out its nozzle, and the exhaust pushes the rocket forward.

The Tsiolkovsky Rocket Equation

The rocket equation, first derived by Konstantin Tsiolkovsky in 1903, relates the change in velocity a rocket can achieve to its exhaust velocity and mass ratio:

$$\Delta v = v_e \times \ln(m_0/m_1)$$

### Where:

This equation reveals the fundamental challenge of rocketry: the mass ratio grows exponentially with the desired velocity change. To double your delta-v, you don't just double your propellant—you must increase it by a factor of  $e^2$  (about 7.4), assuming the same exhaust velocity.

Let's apply this to the SLS. To reach low Earth orbit requires about 9.3 km/s of delta-v (accounting for gravity and drag losses). The RS-25 engines have an exhaust velocity of about 4.4 km/s. Solving the rocket

equation:

$$9.3 = 4.4 \times \ln(m_0/m_1) \ln(m_0/m_1) = 2.11 \ln(m_0/m_1) = e^{2.11} = 8.25$$

This means the rocket's initial mass must be about 8.25 times its final mass. In other words, propellant must make up about 88% of the rocket's total mass at launch. The remaining 12% is divided between the structure, engines, and payload. This is why rockets are mostly fuel tanks—the physics demands it.

### Specific Impulse and Engine Efficiency

Rocket engineers use a measure called specific impulse (Isp) to characterize engine efficiency. Specific impulse is the thrust produced per unit of propellant weight flow rate, measured in seconds. It can be thought of as how many seconds one pound of propellant can produce one pound of thrust.

The RS-25 has a specific impulse of 452 seconds in vacuum. This means one pound of propellant can produce one pound of thrust for 452 seconds. Higher specific impulse means more efficient use of propellant, which translates to either more payload capacity or less propellant needed.

### **Specific impulse is related to exhaust velocity by:**

$$I_{sp} = v_e / g_0$$

Where  $g_0$  is standard gravity (9.81 m/s<sup>2</sup>). So the RS-25's exhaust velocity is:  $v_e = 452 \times 9.81 = 4,434 \text{ m/s} = 4.43 \text{ km/s}$

This is why hydrogen-oxygen engines like the RS-25 are so valuable for spaceflight. Hydrogen has the lowest molecular weight of any fuel, which means exhaust velocity (and specific impulse) is maximized. The trade-off is that hydrogen is difficult to store (it must be kept at -423°F) and has low density (requiring large tanks).

### Thrust and Acceleration

Thrust is the force a rocket engine produces by expelling mass at high velocity. It's calculated as:  $F = \dot{m} \times v_e + (p_e - p_a) \times A_e$

### Where:

The first term ( $\dot{m} \times v_e$ ) is the momentum thrust, created by accelerating the exhaust. The second term ( $(p_e - p_a) \times A_e$ ) is the pressure thrust, created by the pressure difference between the exhaust and the atmosphere.

In vacuum, where  $p_a = 0$ , the pressure thrust adds to the total. This is why rocket engines produce more thrust in space than at sea level. The RS-25 produces 418,000 pounds of thrust at sea level but 512,300 pounds in vacuum—a 22% increase.

The SLS at liftoff produces 8.8 million pounds of thrust from its four RS-25 engines and two solid rocket boosters. With a liftoff weight of 5.75 million pounds, the initial thrust-to-weight ratio is about 1.5. This is enough to lift the rocket off the pad and accelerate it upward, but not so much that the acceleration becomes excessive.

As the rocket burns propellant, its mass decreases while thrust remains roughly constant (actually increasing slightly as the vehicle gains altitude). This means acceleration increases throughout the flight. By the time the solid boosters burn out at 2 minutes, the acceleration reaches about 3 Gs (three times Earth's gravity). After booster separation, the acceleration drops briefly, then builds again as the core stage continues burning.

## Chapter 4.2: Propellant Chemistry

The choice of propellants for a rocket engine involves trade-offs between performance, density, storability, toxicity, and cost. The SLS uses three different propellant combinations, each chosen for its specific role.

Liquid Hydrogen and Liquid Oxygen (LH2/LOX)

The RS-25 engines burn liquid hydrogen and liquid oxygen, the highest-performance chemical propellant combination in common use. The reaction is:  $2\text{H}_2 + \text{O}_2 \rightarrow 2\text{H}_2\text{O} + \text{energy}$

This reaction releases about 13,400 joules per gram of propellant, and because the product (water) has a low molecular weight, the exhaust velocity is maximized.

The challenge is that both propellants must be kept extremely cold. Liquid oxygen boils at  $-297^\circ\text{F}$  (90 K), and liquid hydrogen boils at  $-423^\circ\text{F}$  (20 K). These temperatures require specialized insulated tanks and handling procedures. The low density of hydrogen (about 1/14th the density of water) means the tanks must be very large relative to the mass they contain.

The SLS core stage contains 537,000 gallons of liquid hydrogen and 196,000 gallons of liquid oxygen. The hydrogen tank is so large that you could fit a Boeing 747 inside it with room to spare. The tanks are insulated with foam to minimize boil-off, but some propellant is still lost to evaporation before launch.

### Solid Propellant

The solid rocket boosters use a different type of propellant. The formulation is:

When this mixture burns, it produces aluminum oxide, water vapor, hydrogen chloride, and nitrogen gas. The reaction is:  $3\text{NH}_4\text{ClO}_4 + 3\text{Al} \rightarrow \text{Al}_2\text{O}_3 + \text{AlCl}_3 + 6\text{H}_2\text{O} + 3\text{NO}$

The exhaust is white due to the aluminum oxide particles. The hydrogen chloride in the exhaust is corrosive, which is one reason the boosters cannot be reused without extensive refurbishment.

Solid propellant has the advantage of simplicity—there are no pumps, injectors, or complex plumbing. Once ignited, it burns until exhausted. The burn rate is determined by the propellant formulation and the

geometry of the internal cavity. By shaping this cavity (with a star pattern at the top, for example), engineers can control how the thrust varies during flight.

The disadvantage of solid propellant is that it cannot be shut off once ignited, and it cannot be throttled or restarted. This is why the SLS uses liquid engines for the core stage— they provide the control needed for precise orbital insertion and can be shut down in an emergency.

### Hypergolic Propellants

The Orion Service Module uses hypergolic propellants: monomethylhydrazine (MMH) fuel and nitrogen tetroxide (NTO) oxidizer. These propellants ignite on contact with each other, eliminating the need for an ignition system. This makes them extremely reliable, which is why they're used for critical maneuvers where failure is not an option.

### The reaction is:



Hypergolic propellants have lower specific impulse than hydrogen-oxygen (about 340 seconds vs. 450 seconds), but they're storable at room temperature and their density is higher, meaning smaller tanks. They're also self-igniting, which simplifies engine design.

The main disadvantage is toxicity. Both MMH and NTO are extremely hazardous chemicals that require careful handling. NTO is particularly nasty—it reacts violently with water and many organic materials, and its vapor is highly toxic. This is why hypergolic systems are carefully sealed and monitored.

## Chapter 4.3: Engine Cycles

Rocket engines use different thermodynamic cycles to power their turbopumps and inject propellants into the combustion chamber. The RS-

25 uses one of the most efficient cycles: staged combustion.

### Staged Combustion Cycle

In a staged combustion engine, a small amount of propellant is burned in a preburner to drive the turbopumps. The hot exhaust from the preburner is then injected into the main combustion chamber along with the rest of the propellants. This is different from a gas generator cycle, where the turbopump exhaust is dumped overboard.

The RS-25 has two preburners: one for the hydrogen turbopump and one for the oxygen turbopump. Both run fuel-rich, meaning there's excess hydrogen that doesn't burn. This keeps the exhaust temperature manageable (about 1,200°F) while still providing enough energy to drive the turbopumps.

The hydrogen preburner exhaust goes through the hydrogen turbopump turbine, then is injected into the main combustion chamber. The oxygen preburner exhaust goes through the oxygen turbopump turbine, then is also injected into the main chamber. In the main chamber, the remaining oxygen burns with the fuel-rich exhaust from both preburners.

The advantage of staged combustion is efficiency. Because all the propellant goes through the main combustion chamber, none is wasted driving the turbopumps. The RS-25 achieves a combustion chamber pressure of about 3,000 psi, about 20 times higher than a typical car engine. This high pressure contributes to the engine's excellent specific impulse.

The disadvantage is complexity. Staged combustion engines are more difficult to design and build than simpler cycles. The high pressures and temperatures place extreme demands on materials and manufacturing. This is why only a few engines, like the RS-25 and Russia's RD-180, use this cycle.

### Expander Cycle

The RL10 engine on the ICPS uses an expander cycle. In this design, liquid hydrogen flows through cooling passages in the combustion chamber and nozzle, absorbing heat and vaporizing. The expanding hydrogen then drives the turbopump before being injected into the combustion chamber.

The expander cycle is elegant in its simplicity. It uses waste heat that would otherwise be discarded, and it requires no preburner or gas generator. The trade-off is that the engine size is limited by how much heat can be transferred to the hydrogen. The RL10 produces about 24,000 pounds of thrust, much less than the RS-25's 500,000+ pounds.

The expander cycle is well-suited to upper stage engines where high efficiency is more important than high thrust. The RL10's specific impulse of 465 seconds is among the highest of any production rocket engine.

## **Chapter 4.4: Nozzle Design**

The rocket nozzle is a critical component that accelerates the exhaust to high velocity. Its shape is carefully designed to maximize thrust efficiency.

### **The Converging-Diverging Nozzle**

Rocket nozzles use a converging-diverging (or de Laval) design. The exhaust first flows through a converging section that accelerates it to sonic velocity at the throat (the narrowest point). Then it flows through a diverging section that continues accelerating it to supersonic velocities.

The physics behind this design involves the relationship between pressure, temperature, and velocity in a flowing gas. As the cross-sectional area decreases, the velocity must increase to conserve mass flow. But for supersonic flow, the relationship is reversed—velocity increases as the area increases. This counterintuitive behavior is why the nozzle must have a diverging section to achieve high exhaust velocities.

The ratio of the nozzle exit area to the throat area is called the expansion ratio. The RS-25 has an expansion ratio of 69:1, meaning the exit is 69 times larger than the throat. This high ratio is optimized for vacuum operation, where the exhaust can expand to very low pressures.

At sea level, the exhaust pressure in the RS-25 nozzle is lower than atmospheric pressure. This creates a condition called over-expansion, where the exhaust separates from the nozzle walls and forms shock waves. This reduces efficiency at sea level but is necessary to achieve optimal performance in vacuum, where the rocket spends most of its operating time.

The solid rocket boosters have a simpler nozzle design because their operating conditions are different. The nozzle is fixed and cannot be optimized for all altitudes. The SLS boosters use a nozzle with an expansion ratio of about 10:1, a compromise between sea-level and high-altitude performance.

### Thrust Vector Control

Steering a rocket requires changing the direction of the thrust. The SLS uses several methods to accomplish this:

The RS-25 engines are gimballed, meaning they can swivel on two axes. Hydraulic actuators move the engines up to 8.5 degrees in any direction, allowing precise control of the rocket's trajectory. The engines can be moved independently or together, providing both pitch/yaw control and roll control (by differential gimbaling).

The solid rocket boosters use a different approach. Their nozzles are mounted on flexible bearings that allow them to pivot. Hydraulic actuators move the nozzles up to 8 degrees, providing thrust vector control during the boost phase. This is necessary because the boosters provide 75% of the thrust at liftoff.

The ICPS has its own attitude control system using small thrusters that can fire in any direction. These provide precise control for orbital

maneuvers and the trans-lunar injection burn.

## Chapter 4.5: Comparison with Saturn V

The SLS Block 1 and the Saturn V are often compared, as they are the two most powerful rockets ever built for human spaceflight. While they have similar capabilities, they represent different eras of rocket engineering.

### Size and Mass

Saturn V: 363 feet tall, 6.2 million pounds at liftoff SLS Block 1: 322 feet tall, 5.75 million pounds at liftoff

The Saturn V was taller and heavier, primarily because its third stage (S-IVB) was larger than the ICPS. The SLS Block 1B, with the Exploration Upper Stage, will be closer to Saturn V's height.

### Thrust

Saturn V: 7.6 million pounds at liftoff SLS Block 1: 8.8 million pounds at liftoff

The SLS produces more thrust at liftoff due to its more powerful solid boosters. The Saturn V relied entirely on liquid engines for thrust.

### Payload to Trans-Lunar Injection

Saturn V: 48 metric tons (Apollo spacecraft) SLS Block 1: 27 metric tons (Orion with crew)

The Saturn V could carry more payload to the Moon, but it needed to—the Apollo spacecraft included the Lunar Module, which Orion doesn't carry on Artemis II. The SLS Block 1B will increase payload to about 38 metric tons, and Block 2 will reach 46 metric tons or more.

### Propulsion

Saturn V: All liquid (F-1 and J-2 engines) SLS: Mixed (RS-25 liquid

engines + solid boosters)

The Saturn V used only liquid engines, which are more controllable than solids. The SLS uses solids for the boost phase because they provide high thrust at lower cost, then switches to liquid engines for the more precise maneuvers needed in space.

### Reusability

Saturn V: Fully expendable SLS: Fully expendable

Neither rocket was designed for reuse. The SLS was originally conceived with reusable boosters, but this was abandoned to reduce cost and complexity. Future versions of SLS may incorporate reusable elements.

### Cost

Saturn V: About \$1.2 billion per launch (inflation-adjusted) SLS: About \$2-4 billion per launch (estimated)

The SLS is more expensive than Saturn V, reflecting higher labor costs, more complex systems, and lower production volumes. The high cost is one of the main criticisms of the SLS program.

Despite these differences, both rockets represent the pinnacle of their respective eras. The Saturn V was designed for a specific goal—landing on the Moon within a decade—and achieved it magnificently. The SLS is designed for a broader set of goals, including sustainable lunar presence and eventual Mars missions. Its true value will be measured not by any single flight, but by the program it enables over decades of exploration.



# **PART 5: ORION SPACECRAFT— DETAILED BREAKDOWN**

Every System, Component, and Technology

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## **Chapter 5.1: Crew Module Structure and Materials**

The Orion Crew Module is a masterpiece of engineering, designed to protect four astronauts through the most demanding journey humans have ever attempted. Every component, every material, every system has been carefully chosen to ensure safety, reliability, and performance.

### Primary Structure

The Crew Module's primary structure is a pressure vessel that maintains a habitable environment for the crew. It's made of aluminum-lithium alloy, a material that offers better strength-to-weight ratio than conventional aluminum alloys. The alloy contains about 1-3% lithium, which increases stiffness and reduces density.

The pressure vessel consists of two main components: the cone-shaped crew compartment and the cylindrical tunnel that connects to the docking system. The crew compartment has an internal diameter of about 16.5 feet at the base and tapers to about 5 feet at the top. The walls are about 0.5 inches thick, thick enough to withstand the pressure differential between the inside (14.7 psi) and the vacuum of space.

The structure is reinforced with internal ribs and frames that distribute loads and provide mounting points for equipment. These reinforcements are designed to withstand the forces of launch (up to 4 Gs), re-entry (up

to 8 Gs in some abort scenarios), and landing impact.

### Thermal Protection System

The exterior of the Crew Module is covered with a thermal protection system (TPS) that protects it from the extreme heat of re-entry. The TPS has different materials in different regions, depending on the expected heating:

The heat shield at the base of the Crew Module uses AVCOAT, the same material developed for Apollo. This ablative material is 1.8 inches thick at the center and weighs about 2,700 pounds. During re-entry, the AVCOAT chars and vaporizes, carrying away heat and protecting the structure underneath. The heat shield can only be used once and must be replaced for each mission.

The back shell (the sides and top of the Crew Module) uses a different material: SLA-561V, a silicone-based ablative material. This area experiences less heating than the heat shield, so a lighter material can be used. The back shell TPS is about 0.5-1 inch thick and weighs about 1,200 pounds.

The thermal protection system is designed to withstand re-entry from lunar return velocities—about 25,000 miles per hour. At these speeds, the air in front of the spacecraft is compressed and heated to temperatures reaching 5,000°F, about half the surface temperature of the Sun. Without the TPS, the Crew Module would be destroyed in seconds.

### Windows and Hatches

The Crew Module has five windows: four side windows and one overhead window in the docking tunnel. The side windows are about 13 inches in diameter and are made of three panes of aluminosilicate glass, each about an inch thick. The panes are separated by gaps that provide thermal insulation.

The windows are designed to withstand the pressure differential,

micrometeoroid impacts, and thermal cycling. They're coated to reflect heat and ultraviolet radiation while allowing visible light to pass through. The astronauts can look out to observe Earth, the Moon, and the stars—a psychological benefit that's hard to quantify but very real.

There are two hatches: the side hatch used for normal entry and exit, and the top hatch in the docking tunnel used for docking with other spacecraft. Both hatches are about 30 inches in diameter and are designed to open outward in an emergency. The side hatch can be opened in about 10 seconds by a crew member, or automatically during an abort.

The hatches use a seal design similar to those on the Space Shuttle, with an inflatable seal that presses against the hatch frame when the cabin is pressurized. This provides a reliable seal that can withstand the pressure differential while still being easy to open when needed.

## **Chapter 5.2: Life Support Systems (ECLSS)**

The Environmental Control and Life Support System (ECLSS) keeps the crew alive by providing breathable air, clean water, comfortable temperature, and waste management. On Artemis II, the ECLSS must support four astronauts for up to 10 days without resupply.

### **Atmosphere Management**

The Crew Module maintains an atmosphere similar to Earth's: 79% nitrogen and 21% oxygen at a pressure of 14.7 psi. This sea-level atmosphere minimizes the physiological adaptation required for astronauts and allows them to transition quickly between the spacecraft and their spacesuits.

Oxygen is supplied from high-pressure tanks in the Service Module and piped into the Crew Module. The oxygen flow is regulated to maintain the correct partial pressure as the crew consumes it. Carbon dioxide is removed using regenerable molecular sieve beds that absorb CO<sub>2</sub> when

air is passed through them.

The CO<sub>2</sub> removal system has two beds that alternate between absorption and regeneration. While one bed is absorbing CO<sub>2</sub>, the other is being heated to release the absorbed gas, which is then vented overboard. This continuous process keeps CO<sub>2</sub> levels below 0.5%, well within safe limits.

Trace contaminants are removed by activated charcoal filters that absorb volatile organic compounds, odors, and other impurities. The air is continuously circulated through these filters to maintain air quality.

### Temperature and Humidity Control

The ECLSS maintains the cabin temperature between 65°F and 80°F, with humidity between 30% and 70%. This is achieved through a combination of active cooling and passive insulation.

Coolant loops circulate water-glycol mixture through heat exchangers that remove heat from the cabin air. The heat is transferred to radiators on the Service Module, which radiate it into space. The system can remove up to 6,000 watts of heat—more than enough to handle the heat generated by the crew and equipment.

Humidity is controlled by condensing water vapor from the air and either storing it for drinking or venting it overboard. The humidity control system can extract up to 3.5 pounds of water per day from the atmosphere.

### Water Management

Water is one of the most critical resources for the crew. Each astronaut needs about 1 gallon of water per day for drinking, food preparation, and hygiene. For a 10-day mission with four crew, that's 40 gallons of water that must be carried or produced.

Orion carries water in tanks in the Service Module, but it also recycles water to reduce the amount that must be launched. The water recovery system collects moisture from the air (about 2 pounds per day per

person) and urine (about 1.5 pounds per day per person), then purifies it for reuse.

The purification process uses filtration, distillation, and catalytic oxidation to remove contaminants and produce potable water. The system can recover about 85% of the water from urine and nearly 100% of atmospheric moisture. This reduces the water that must be carried from Earth by about 60%.

### Waste Management

Human waste is collected and stored for return to Earth or disposal in space. The toilet system uses airflow to separate liquid and solid waste and contain odors. Solid waste is compacted and stored in sealed containers. Liquid waste is either processed through the water recovery system or stored separately.

Trash and other waste are stored in the Service Module, which is jettisoned before re-entry. This eliminates the need to bring garbage back to Earth and reduces the mass that must be decelerated during re-entry.

## Chapter 5.3: Navigation and Guidance Systems

Orion must navigate through space with extreme precision, determining its position and velocity and making the maneuvers needed to reach the Moon and return safely. This requires sophisticated navigation and guidance systems that can operate autonomously or with crew input.

### Inertial Measurement Unit

The primary navigation sensor is the Inertial Measurement Unit (IMU), which uses gyroscopes and accelerometers to measure the spacecraft's rotation and acceleration. By integrating these measurements over time, the IMU can determine the spacecraft's orientation, velocity, and position.

Orion's IMU uses ring laser gyroscopes, which are more accurate and

reliable than mechanical gyroscopes. A ring laser gyro measures rotation by detecting the phase difference between two laser beams traveling in opposite directions around a circular path. When the gyro rotates, the path length changes for one beam and increases for the other, creating a measurable phase difference.

The IMU also contains accelerometers that measure acceleration along three axes. These are used to detect thrust from the engines and to measure the spacecraft's response to maneuvers. By integrating acceleration over time, the IMU calculates velocity changes.

The IMU is extremely accurate but subject to drift over time—small errors that accumulate and cause the calculated position to deviate from the true position. To correct for drift, Orion uses other navigation aids.

### Star Trackers

Star trackers are cameras that image the sky and identify stars by comparing their patterns to a catalog of known star positions. By measuring the angles to multiple stars, the star tracker can determine the spacecraft's orientation with high precision.

Orion has two star trackers mounted on the Crew Module. They operate automatically, taking images and calculating orientation without crew intervention. The star trackers can achieve accuracy of a few arcseconds—about the angular size of a dime viewed from a mile away.

The star trackers are used to calibrate the IMU and provide absolute orientation references. They're particularly important during long coast phases when the IMU drift would otherwise become significant.

### GPS Receivers

While in Earth orbit, Orion can use GPS to determine its position. GPS receivers on the Crew Module receive signals from GPS satellites and calculate position using triangulation. This provides accuracy of about 10 meters—more than sufficient for orbital operations.

GPS is only available when Orion is close enough to Earth to receive the satellite signals—roughly within about 10,000 miles. Beyond that, other navigation methods must be used.

### Optical Navigation

For navigation near the Moon, Orion uses optical navigation—measuring the angles between the spacecraft and celestial bodies to determine position. Cameras image the Moon, Earth, and stars, and software calculates the spacecraft's position based on the observed geometry.

This technique was used during the Apollo missions and has been refined for Orion. Modern cameras and image processing allow more accurate measurements than were possible in the 1960s. Optical navigation can achieve accuracy of a few kilometers—sufficient for lunar operations.

### Ground-Based Tracking

Throughout the mission, ground stations track Orion using radar and radio signals. This provides independent verification of the spacecraft's position and helps calibrate the onboard navigation systems. The Deep Space Network, with its large antennas in California, Spain, and Australia, can track Orion throughout its journey.

## **Ground-based tracking uses a combination of techniques:**

Together, these techniques can determine Orion's position within a few meters and velocity within a few millimeters per second.

### Guidance and Control

The guidance system calculates the maneuvers needed to achieve the desired trajectory. It takes the current position and velocity from the navigation system, compares them to the target trajectory, and computes the delta-v (velocity change) needed to correct any errors.

For major maneuvers like the Trans-Lunar Injection burn, the guidance

system calculates the exact timing, duration, and direction of the burn. The crew can execute these maneuvers automatically or take manual control if needed.

For smaller maneuvers like mid-course corrections, the guidance system may calculate the needed burn and execute it automatically without crew intervention. This reduces workload and ensures timely corrections.

## **Chapter 5.4: Radiation Protection**

Space radiation is one of the greatest hazards of deep space exploration. Outside Earth's magnetic field, astronauts are exposed to galactic cosmic rays and solar particle events that can damage tissue, increase cancer risk, and cause acute radiation sickness. Orion includes several systems to protect the crew from these hazards.

### Types of Space Radiation

There are three main types of space radiation that concern human spaceflight:

Galactic Cosmic Rays (GCR) are high-energy particles that originate outside our solar system, likely from supernova explosions. They're mostly protons (about 85%) and helium nuclei (about 14%), with a small fraction of heavier nuclei. GCR particles have extremely high energies—up to  $10^{20}$  electron volts, far higher than any particle accelerator on Earth can produce. They can penetrate deeply into tissue and spacecraft structures.

Solar Particle Events (SPE) are bursts of high-energy particles from the Sun, associated with solar flares and coronal mass ejections. They're mostly protons with energies up to a few hundred million electron volts. SPEs can increase radiation levels by factors of 100 or more for hours to days.

Trapped Radiation consists of protons and electrons trapped in Earth's

Van Allen radiation belts. Orion passes through these belts quickly during launch and re-entry, receiving a relatively low dose.

## Radiation Doses

Radiation dose is measured in sieverts (Sv), with one sievert representing a significant health risk. The average person on Earth receives about 0.003 Sv per year from natural background radiation.

For Artemis II, the estimated radiation dose is about 0.01-0.02 Sv, depending on solar activity. This is equivalent to 3-6 years of natural background radiation on Earth, received in just 10 days. While this is well below the threshold for acute effects, it does increase the astronauts' lifetime cancer risk slightly.

NASA limits astronaut radiation exposure to 0.6 Sv (600 mSv) over their career, regardless of age or gender. This limit is designed to keep the increased cancer risk below 3%. Artemis II will use only a small fraction of this career limit.

## Shielding

The primary defense against radiation is mass—materials that absorb or deflect incoming particles. The Crew Module's structure provides some shielding, with the aluminum walls absorbing lower-energy particles. The equipment and supplies inside the Crew Module also contribute to shielding.

For solar particle events, which can produce dangerous dose rates, Orion has a "storm shelter" concept. The astronauts can position themselves in the most heavily shielded part of the Crew Module, using water bags, food supplies, and other equipment to create additional shielding. This can reduce the dose from an SPE by a factor of 10 or more.

The most effective shielding material is hydrogen-rich, because hydrogen nuclei (single protons) are efficient at slowing down incoming particles without producing secondary radiation. Water is an excellent shielding

material for this reason, which is why water bags are used in the storm shelter.

### Monitoring and Warning

Orion carries radiation monitors that measure the dose rate throughout the mission. These provide real-time information about radiation levels and accumulate total dose for each crew member. If levels rise unexpectedly, the crew can take protective action.

For solar particle events, advance warning is possible because the light from a solar flare arrives before the particles. Satellites monitoring the Sun can detect flares and predict when particles will arrive at Earth (and the Moon), giving the crew time to take shelter. Orion's communication systems will relay these warnings from Earth.

### Biological Countermeasures

Research is ongoing into drugs and supplements that might reduce radiation damage. Antioxidants, for example, might help scavenge free radicals produced by radiation. Some compounds show promise in animal studies, but none are yet approved for routine use in spaceflight.

The crew's diet and exercise regimen are also designed to support their overall health and potentially reduce radiation sensitivity. Good physical condition may help the body repair radiation damage more effectively.

## **Chapter 5.5: Re-entry Physics**

The most dangerous phase of any space mission is re-entry into Earth's atmosphere. Orion must survive the transition from the vacuum of space to the surface of the ocean, dissipating enormous kinetic energy and protecting the crew from extreme heat and deceleration forces.

### The Physics of Re-entry

When Orion returns from the Moon, it's traveling at about 25,000 miles

per hour (11 km/s) relative to Earth. This is about 32 times the speed of sound and gives the spacecraft enormous kinetic energy—about 100 billion joules, equivalent to 25 tons of TNT.

To land safely, all this energy must be dissipated. Orion uses atmospheric drag to slow down, converting kinetic energy into heat. The physics of this process is governed by the drag equation:

$$F_d = \frac{1}{2} \times \rho \times v^2 \times C_d \times A$$

### **Where:**

As Orion enters the atmosphere, the air density ( $\rho$ ) increases rapidly, creating enormous drag force. The spacecraft slows down dramatically, with deceleration reaching up to 8 Gs (eight times Earth's gravity) in some scenarios.

The drag force also creates heat. The air in front of the spacecraft is compressed and heated to temperatures reaching 5,000°F. This is hot enough to melt most materials, which is why the thermal protection system is so critical.

### The Re-entry Trajectory

Orion follows a carefully designed re-entry trajectory that controls the rate of heating and deceleration. The trajectory has several phases:

**Entry Interface:** This is the point where Orion officially enters the atmosphere, defined as 400,000 feet altitude. At this point, the spacecraft is still traveling at about 25,000 mph and the atmospheric density is very low.

**Hypersonic Flight:** From entry interface to about 80,000 feet, Orion is traveling faster than Mach 5 (five times the speed of sound). During this phase, the heat rate reaches its maximum, and the thermal protection system experiences the most severe conditions. The spacecraft maintains a specific angle of attack (about 25 degrees) to generate lift and control

the trajectory.

**Supersonic Flight:** From about 80,000 feet to 30,000 feet, Orion slows to speeds between Mach 5 and Mach 1. The heating decreases, but dynamic pressure (the force of the air flow) increases. The spacecraft continues to use lift to control its flight path.

**Subsonic Flight:** Below 30,000 feet and Mach 1, Orion is flying like a conventional aircraft, though without wings. The parachutes deploy during this phase to further slow the spacecraft for splashdown.

### The Skip Maneuver

Orion uses a technique called "skip re-entry" to control the landing point and reduce G-forces. By adjusting its angle of attack, Orion can generate lift that allows it to "skip" off the atmosphere, briefly exiting and then re-entering. This extends the re-entry path and reduces peak heating and deceleration.

The skip maneuver is particularly important for lunar return missions because it provides flexibility in choosing the landing site. Depending on when and how the skip is executed, Orion can land at different points in the Pacific Ocean, allowing mission controllers to select the best location based on weather and recovery considerations.

### Parachute Deployment

Orion's parachute system is one of the most complex ever built. It must slow the spacecraft from about 300 mph to 20 mph for splashdown, using a series of parachutes that deploy in sequence:

1. **Forward Bay Cover:** First, the forward bay cover is jettisoned, exposing the parachute compartment. This cover protected the parachutes during re-entry.
2. **Drogue Chutes:** Three small drogue parachutes deploy at about 25,000 feet, slowing Orion from 300 mph to about 100 mph and stabilizing the spacecraft.

3. Pilot Chutes: Three pilot chutes are released, which pull out the three main parachutes.

4. Main Chutes: The three main parachutes, each 116 feet in diameter, fully inflate and slow Orion to about 20 mph for splashdown.

The parachutes are made of Kevlar and nylon, materials that are strong, lightweight, and heat-resistant. They're packed in a specific way to ensure they deploy correctly and don't tangle. The entire deployment sequence takes about 10 minutes from drogue deployment to splashdown.

### Splashdown and Recovery

Orion splashes down in the Pacific Ocean at about 20 mph, comparable to the landing speed of a small aircraft. The spacecraft is designed to float upright (called "stable 1" orientation) with the heat shield down and the crew compartment above water.

The Crew Module has flotation bags that can be inflated if needed to ensure stability. It also has beacons and lights to help recovery teams locate it. The recovery ship, USS Portland, is stationed nearby and deploys small boats to secure the spacecraft and prepare for astronaut extraction.

The astronauts can be extracted through the side hatch or through the top hatch in the docking tunnel. Medical personnel are on hand to check their condition and provide any needed assistance. After weeks or months in space, astronauts often experience orthostatic intolerance (difficulty maintaining blood pressure when standing) and need time to re-adapt to Earth's gravity.



# **PART 6: MISSION PROFILE— STEP BY STEP**

The Artemis II Journey from Launch to Splashdown

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## **Chapter 6.1: Pre-Launch Preparation**

The Artemis II mission begins years before launch, with the design, manufacturing, and testing of the rocket and spacecraft. But in the final weeks and days before launch, a carefully choreographed sequence of events prepares the vehicle and crew for their historic journey.

### **Vehicle Assembly**

The SLS and Orion are assembled in the Vehicle Assembly Building (VAB) at Kennedy Space Center. The process begins with the core stage, which is lifted into place on the Mobile Launcher. The solid rocket boosters are then attached to the core stage, followed by the Interim Cryogenic Propulsion Stage (ICPS), the Orion spacecraft, and finally the Launch Abort System.

This stacking process takes several months, with each component carefully inspected and tested as it's added. Once the stack is complete, the entire assembly is rolled out to Launch Pad 39B on the crawler-transporter. The 4.2-mile journey takes about 8 hours, moving at a maximum speed of 1 mph.

At the pad, the vehicle is connected to ground systems that provide power, communications, cooling, and propellant loading. The vehicle remains at the pad for several weeks while final tests are conducted and any issues are resolved.

## The Wet Dress Rehearsal

Before the actual launch, NASA conducts a "wet dress rehearsal"—a full countdown practice that includes loading propellants into the rocket. This test verifies that all systems work correctly under actual launch conditions and gives the launch team practice with the countdown procedures.

The wet dress rehearsal follows the same timeline as a real launch, with the countdown proceeding to just before engine ignition. The propellants are then drained, and the vehicle is prepared for the actual launch attempt. Any issues discovered during the rehearsal are addressed before the real countdown begins.

## Crew Preparation

The Artemis II crew—Reid Wiseman, Victor Glover, Christina Koch, and Jeremy Hansen—have been training for this mission since 2023. Their training includes:

In the final weeks before launch, the crew enters "preflight quarantine" to minimize the risk of illness. They're isolated from the general public and anyone who hasn't been medically screened. This ensures they'll be healthy for launch, as a cold or flu in space would be both miserable and potentially dangerous.

## Launch Minus 3 Days

Three days before launch, the countdown officially begins. The launch team reports to their consoles and begins monitoring the vehicle's systems. The spacecraft batteries are installed and checked. The flight software is loaded into the vehicle's computers.

The crew has daily medical checks and continues light training and review. They spend time with their families, knowing they won't see them again until after the mission. The psychological preparation is as important as the physical—astronauts must be mentally ready for the

challenges ahead.

### Launch Minus 1 Day

The day before launch, the focus shifts to propellant loading preparations. The ground systems are checked, and the cryogenic propellants begin flowing into storage tanks near the launch pad. The vehicle's tanks are chilled down to prevent thermal shock when the super-cold propellants are loaded.

The crew has a final briefing on the weather forecast and any last-minute issues. They have an early dinner and try to get a good night's sleep, though sleep can be difficult with the anticipation of launch.

### Launch Day

Launch day begins early for the crew. They wake up about 8 hours before the scheduled launch time and have a light breakfast. Medical personnel conduct final checks, and the crew dons their launch and entry suits—the Orion Crew Survival System.

The suits are custom-fitted to each astronaut and provide protection in case of cabin depressurization or emergency landing. They're bright orange for visibility, with integrated helmets, gloves, and boots. The suits have survival equipment built in, including a radio, flares, and a life raft.

About 4 hours before launch, the crew departs for the launch pad in a NASA van. They arrive at the pad about 3.5 hours before launch and are helped into their seats in the Orion Crew Module. The closeout crew straps them in and connects their suits to the spacecraft's life support systems.

Once the crew is secured, the closeout crew leaves the pad, and the launch team begins the final countdown.

## Chapter 6.2: Countdown and Launch

The final countdown is a carefully scripted sequence of events that prepares the vehicle for launch. It's controlled by computers but monitored by hundreds of engineers who can intervene if any issues arise.

### T-4 Hours: Propellant Loading

The countdown begins at T-4 hours with the start of propellant loading. Liquid oxygen and liquid hydrogen flow from ground storage tanks into the rocket's tanks. This process takes about 3 hours, with the tanks being filled slowly at first to prevent thermal shock, then faster as the tank walls cool down.

As the tanks fill, the propellants boil off due to heat leaking through the insulation. This boil-off is vented to prevent pressure buildup. The venting creates clouds of white vapor around the rocket—a dramatic sight that signals launch is approaching.

The launch team monitors the loading process, checking for leaks or other anomalies. The propellants must be at the correct temperature and level before the countdown can proceed.

### T-1 Hour: Final Preparations

With the tanks full, the focus shifts to final vehicle preparations. The flight computers are configured for launch, with the guidance system aligned and the navigation systems initialized. The crew is briefed on any last-minute changes or issues.

The weather is monitored continuously. Launch criteria include limits on wind speed, cloud cover, precipitation, and lightning risk. If weather violates any of these limits, the launch will be delayed.

### T-10 Minutes: Terminal Count

The final 10 minutes of the countdown are controlled by computers, with

the launch team monitoring and ready to intervene if needed. Key events include:

T-7 minutes: The Orion spacecraft switches to internal power  
T-5 minutes: The launch team gives the "go for launch" confirmation  
T-3 minutes: The hydrogen burn-off system activates (this burns off hydrogen that might otherwise create a fire hazard)  
T-1 minute: The flight computers take full control of the vehicle  
T-45 seconds: Ground propellant valves close, and the vehicle switches to internal propellant supply  
T-10 seconds: The ignition sequence begins

### Liftoff

At T-0, the four RS-25 engines ignite, followed seconds later by the two solid rocket boosters. The vehicle generates 8.8 million pounds of thrust, slowly rising from the launch pad and accelerating skyward.

The crew experiences increasing G-forces as the rocket gains speed. The vibration and noise are intense—louder than a rock concert, even through the helmet. The spacecraft's displays show altitude, velocity, and trajectory information.

The rocket rolls and pitches over to the correct azimuth for its orbital insertion. For Artemis II, this is toward the northeast, heading out over the Atlantic Ocean.

## **Chapter 6.3: Ascent to Orbit**

The first 8.5 minutes of flight are the most dynamic, as the SLS accelerates from zero to 17,500 mph and climbs from sea level to orbit.

### First Stage Flight

For the first 2 minutes, the solid rocket boosters provide 75% of the thrust. The RS-25 engines throttle down to reduce stress on the vehicle, then throttle back up as the boosters approach burnout. The crew experiences about 2-3 Gs during this phase.

At T+2 minutes, the boosters burn out and are jettisoned. The separation is visible from the Crew Module as the boosters fall away, trailing smoke. The core stage engines throttle up to full power, and the acceleration increases.

The boosters splash down in the Atlantic Ocean about 140 miles downrange. They're not recovered for the SLS (unlike the Shuttle program), so they become artificial reefs on the ocean floor.

### Core Stage Flight

With the boosters gone, the four RS-25 engines continue burning, consuming the propellants in the core stage tanks. The vehicle becomes lighter as propellant is used, so acceleration increases even though thrust remains constant. By the end of core stage flight, the crew experiences about 4 Gs.

The guidance system continuously adjusts the trajectory to achieve the target orbit. The engines can be throttled to control acceleration and trajectory, though they typically run at or near full power.

At T+8.5 minutes, the core stage engines shut down, followed seconds later by stage separation. The core stage falls away and burns up in the atmosphere (or, for some future missions, may be placed in a disposal orbit). The ICPS and Orion continue to orbit.

### Orbit Insertion

The ICPS ignites its RL10 engine for the first time, burning for about 10 minutes to circularize the orbit. This places Orion in a stable Earth orbit at about 100 miles altitude, where the crew can check out systems before proceeding to the Moon.

In orbit, the crew experiences weightlessness for the first time. They can unstrap from their seats and move around the Crew Module, though they stay in their launch suits until systems are verified.

## Chapter 6.4: Earth Orbit Phase

Artemis II will spend about 90 minutes in initial Earth orbit, checking systems and preparing for the journey to the Moon. This phase is critical for verifying that all spacecraft systems are working correctly before committing to the lunar trajectory.

### Systems Checkout

The crew works through a detailed checklist, verifying that all spacecraft systems are operating within normal parameters. Key checks include:

Any anomalies are reported to Mission Control in Houston, and the crew works with ground teams to resolve them. If serious issues are found, the mission can be terminated, and Orion can return to Earth using its de-orbit capability.

### Proximity Operations Demonstration

A unique feature of Artemis II is the proximity operations demonstration. The crew will manually fly Orion using hand controllers, practicing the maneuvers that will be needed for docking with the Lunar Gateway on future missions.

The ICPS will separate from Orion and act as a target for the demonstration. The crew will use the ESM's thrusters to approach the ICPS, hold position nearby, and then back away. This tests the manual control systems and gives the crew experience with spacecraft handling.

This demonstration is important because future Artemis missions will require Orion to dock with the Lunar Gateway and with lunar landers. The crew must be proficient in these maneuvers before attempting them in lunar orbit.

### High Earth Orbit

After the proximity operations demonstration, the ICPS will fire again to place Orion in a high Earth orbit with an apogee (highest point) of about

3,600 miles. This elliptical orbit provides a better starting point for the Trans-Lunar Injection burn and allows additional time for final checks.

In this orbit, Orion will pass through the Van Allen radiation belts, giving the radiation monitoring systems a workout. The crew will be below the maximum radiation levels, but the passage provides data on radiation environment and shielding effectiveness.

## **Chapter 6.5: Translunar Injection**

The Trans-Lunar Injection (TLI) burn is the maneuver that commits the mission to the lunar trajectory. Once TLI is complete, Orion is on a path that will take it to the Moon, with Earth's gravity pulling it back home in a free-return trajectory.

### **The TLI Burn**

About 90 minutes after launch, the ICPS fires its RL10 engine for the second and final time. This burn lasts about 18 minutes and adds about 10,000 mph to Orion's velocity, raising the orbit high enough that the Moon's gravity can capture the spacecraft.

During the burn, the crew is pressed back into their seats by about 0.3 Gs—not as intense as launch, but noticeable after the weightlessness of orbit. The spacecraft's displays show the burn progress, counting down to engine cutoff.

At cutoff, the ICPS has done its job. It separates from Orion and is left behind, either to enter a disposal orbit around the Sun or to be directed to impact the Moon (depending on the mission design). Orion continues toward the Moon under its own power.

### **Free-Return Trajectory**

Artemis II uses a free-return trajectory, a clever bit of celestial mechanics that ensures the crew can return to Earth even if the spacecraft's engines fail completely. The trajectory is designed so that the Moon's

gravity will naturally swing Orion back toward Earth after the flyby.

The free-return trajectory was used during the Apollo missions and provides a safety margin that is critical for early flights. If everything works correctly, the crew can use the ESM's engines to fine-tune their trajectory. If the engines fail, they still return to Earth, though with less control over where and when they land.

The trajectory is called a "figure-eight" because of its shape in the Earth-Moon rotating reference frame. Orion travels outward from Earth, loops around the Moon, and returns to Earth in a continuous path that resembles the number eight.

## **Chapter 6.6: The Journey to the Moon**

After TLI, Orion enters the coast phase of the mission—several days of traveling through space with the engines mostly quiet. This is when the crew experiences the reality of deep space exploration: the isolation, the views of Earth receding behind them, and the Moon growing larger ahead.

### **Outbound Transit**

The journey to the Moon takes about 3 days. During this time, Orion travels about 240,000 miles, moving at speeds ranging from about 24,000 mph (just after TLI) to about 2,000 mph (when it reaches the Moon's sphere of influence).

The crew settles into their daily routine: meals, exercise, system checks, scientific observations, and rest. The Crew Module is cramped, but the astronauts have trained for this and know how to make the most of the limited space.

Earth appears as a blue marble, slowly shrinking behind them. At first, it looks much as it does from the International Space Station, but as the distance increases, the entire planet becomes visible, hanging in the

blackness of space. This view—the whole Earth, alone in the void—has been described by previous astronauts as one of the most profound experiences of their lives.

The Moon grows larger day by day, transitioning from a distant disk to a world with visible features. The crew practices their observation procedures, preparing for the close flyby when they'll have their best views.

### Mid-Course Corrections

During the outbound transit, the ESM's engines fire several times for mid-course corrections (MCCs). These small burns—typically lasting seconds to minutes—fine-tune Orion's trajectory to ensure it passes the Moon at the correct distance and angle.

The first correction, MCC-1, occurs about 9 hours after TLI. This is the largest correction and corrects any errors from the TLI burn. Subsequent corrections are smaller, refining the trajectory as navigation measurements become more precise.

Each correction is calculated by Mission Control based on tracking data, then uploaded to Orion's computers. The crew can execute the burn automatically or manually, depending on the situation.

### Radiation Environment

Throughout the journey, the crew is exposed to space radiation at levels higher than on Earth or in low Earth orbit. The radiation monitors track the cumulative dose, and the crew positions themselves to maximize shielding when possible.

Solar activity is monitored continuously. If a solar particle event is detected, the crew would take shelter in the most heavily shielded part of the Crew Module, using water bags and equipment to provide additional protection. No major events are expected during Artemis II, but the crew is prepared.

## Chapter 6.7: Lunar Flyby

The climax of Artemis II is the lunar flyby—passing within about 80 miles of the Moon's surface, closer than any human has flown since Apollo 17 in 1972. This is the moment the crew has trained for, and the reason for the mission.

### Approach to the Moon

About 3 days after launch, Orion enters the Moon's sphere of influence, where lunar gravity becomes the dominant force. The spacecraft begins to accelerate toward the Moon, reaching speeds of over 5,000 mph relative to the lunar surface.

The crew is busy with final preparations for the flyby. They check cameras, verify communication systems, and review observation procedures. The spacecraft's trajectory is carefully monitored to ensure it passes the Moon at the correct altitude.

The Moon fills the windows, its cratered surface becoming more detailed by the hour. The crew sees features that have been viewed only by the Apollo astronauts—and some that have never been seen by human eyes, as the far side comes into view.

### Closest Approach

At closest approach, Orion is traveling about 5,100 mph relative to the Moon, skimming just 80 miles above the surface. This is lower than the orbit of many satellites, giving the crew spectacular views of the lunar landscape.

The far side of the Moon is dramatically different from the near side. It has more craters and fewer dark plains (maria), giving it a lighter, more rugged appearance. The crew can see the South Pole-Aitken basin, the largest impact crater in the solar system, stretching across much of the far side southern hemisphere.

The crew works through their observation checklist, photographing targets selected by scientists. These images will provide valuable data for planning future landing sites and understanding lunar geology. The crew also conducts visual observations, noting features that might not be visible in photos.

The lunar flyby lasts only a few hours, but it's the highlight of the mission. The crew experiences what only 24 humans have experienced before: seeing the Moon up close, a world that has been the object of human fascination since the dawn of history.

## **Chapter 6.8: Return Journey and Re-entry**

After the lunar flyby, Orion swings around the Moon and begins the journey home. The free-return trajectory naturally carries the spacecraft back toward Earth, but several maneuvers are needed to ensure a safe landing.

### **Return Trajectory**

As Orion leaves the Moon, it's traveling at about 5,000 mph relative to the lunar surface. The Moon's gravity slows the spacecraft, then Earth's gravity takes over and begins accelerating it toward home. The return journey takes about 3 days, mirroring the outbound trip.

During the return journey, the crew continues their routine of system checks, exercise, and observations. Earth grows larger day by day, transitioning from a blue dot to a recognizable planet. The crew may experience a mix of emotions—relief that the mission is going well, anticipation of returning home, and perhaps some sadness that the experience is ending.

### **Entry Preparation**

About 6 hours before re-entry, the crew begins final preparations. They stow loose equipment, verify that the thermal protection system is ready,

and strap into their seats. The ESM performs any final trajectory corrections needed to ensure the correct entry angle.

About 30 minutes before entry, the ESM separates from the Crew Module. The Service Module has done its job and is no longer needed. It will burn up in the atmosphere or enter a disposal orbit, depending on the mission design.

The Crew Module orients itself for re-entry, with the heat shield facing forward. The attitude control thrusters keep the spacecraft at the correct angle as it approaches the atmosphere.

### Re-entry and Splashdown

At 400,000 feet, Orion officially enters the atmosphere. The air begins to heat up from the compression, and the thermal protection system starts doing its job. The crew experiences increasing G-forces, building to a maximum of about 4-8 Gs depending on the trajectory.

The heat shield reaches temperatures of 5,000°F, but the interior remains at a comfortable temperature. The crew can see the glow of plasma through the windows—a bright orange light that surrounds the spacecraft.

As Orion slows, the G-forces decrease. At about 25,000 feet, the drogue parachutes deploy, stabilizing the spacecraft and beginning the final deceleration. At 10,000 feet, the main parachutes deploy, slowing Orion to about 20 mph for splashdown.

Orion splashes down in the Pacific Ocean, about 50 miles from the recovery ship. The spacecraft floats upright, and the crew begins post-landing checks. Recovery teams arrive in small boats, attach lines to the Crew Module, and prepare for astronaut extraction.

The crew is helped out of the spacecraft and onto a stretcher (standard procedure even if they feel fine). Medical personnel check their condition, and they're transported to the recovery ship for further

evaluation. After a brief stay on the ship, they'll be flown back to Houston for debriefing and celebration.

The Artemis II mission is complete. Four astronauts have traveled to the Moon and back, opening a new chapter in human space exploration. Their journey will be remembered as the moment humanity returned to deep space, setting the stage for the even greater adventures to come.



# PART 7: CREW EXPERIENCE

The Human Side of Deep Space Exploration

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## Chapter 7.1: Astronaut Selection

The four astronauts selected for Artemis II represent the best of NASA and the Canadian Space Agency. Their selection was the result of a rigorous process that evaluated technical skills, physical fitness, psychological stability, and teamwork ability.

### Selection Criteria

NASA astronauts are selected from thousands of applicants through a multi-stage process. The basic requirements include:

But these minimum requirements are just the starting point. The selection process evaluates candidates on many factors:

**Technical skills:** Astronauts must understand spacecraft systems, orbital mechanics, and scientific principles. They don't need to be experts in everything, but they must be able to learn complex systems quickly and apply that knowledge under pressure.

**Piloting ability:** While not all astronauts are pilots, those selected for flight roles must demonstrate exceptional skill in aircraft operations. This includes handling emergencies, making quick decisions, and maintaining situational awareness.

**Physical fitness:** Space is a demanding environment. Astronauts must be in excellent physical condition to withstand the rigors of launch, weightlessness, and re-entry. They must also be able to operate in

cramped conditions and perform spacewalks if needed.

**Psychological stability:** Living in space for extended periods is mentally challenging. Astronauts must be able to handle isolation, confinement, and the stress of knowing that a mistake could be fatal. They must work well in teams and be able to resolve conflicts constructively.

**Communication skills:** Astronauts are the public face of NASA. They must be able to communicate clearly with Mission Control, with each other, and with the public. They often participate in educational outreach and media events.

### The Artemis II Crew

**Commander Reid Wiseman:** Wiseman, a U.S. Navy captain, was selected as an astronaut in 2009. He spent 165 days on the International Space Station in 2014, gaining valuable experience in long-duration spaceflight. Before becoming an astronaut, Wiseman was a test pilot with extensive experience in high-performance aircraft. His leadership skills and spaceflight experience made him the natural choice to command Artemis II.

**Pilot Victor Glover:** Glover, also a Navy captain, was selected in 2013. He flew on the SpaceX Crew-1 mission to the ISS in 2020, spending 168 days in space. Glover was the first African American to serve on a long-duration ISS mission, and Artemis II will make him the first person of color to travel beyond low Earth orbit. His piloting skills and experience with modern spacecraft systems are invaluable for the mission.

**Mission Specialist Christina Koch:** Koch, selected in 2013, holds the record for the longest single spaceflight by a woman—328 days on the ISS from 2019 to 2020. She also participated in the first all-female spacewalk. Koch's experience with long-duration missions and her background as an electrical engineer make her well-suited for the technical demands of Artemis II.

**Mission Specialist Jeremy Hansen:** Hansen represents the Canadian

Space Agency and will become the first Canadian to travel to the Moon. A Royal Canadian Air Force fighter pilot, Hansen was selected as a CSA astronaut in 2009. He has served in various technical roles at NASA and has been deeply involved in Orion development. His expertise in spacecraft systems and his piloting background make him an essential member of the crew.

## **Chapter 7.2: Training for the Mission**

Artemis II training began in earnest in 2023, after the crew was officially assigned. The training program was designed to prepare them for every aspect of the mission, from routine operations to emergency responses.

### Classroom Instruction

The training began with intensive classroom instruction on Orion and SLS systems. The crew learned how every subsystem works, how the systems interact, and what can go wrong. They studied the mission profile in detail, understanding the purpose of each maneuver and the decisions that would need to be made at each point.

### **The instruction covered:**

#### Simulator Training

The core of astronaut training takes place in simulators—realistic mockups of the spacecraft that can replicate every aspect of flight. Orion has several simulators at Johnson Space Center:

The Orion Mission Simulator is a high-fidelity replica of the Crew Module, complete with functioning displays and controls. It can simulate every phase of the mission, from launch to splashdown. The simulator is mounted on motion bases that provide realistic movement cues, and the visual system displays views of Earth, the Moon, and stars.

The crew spent hundreds of hours in the simulator, practicing normal operations and responding to failures. Instructors could introduce any

imaginable problem—engine failures, computer glitches, life support emergencies—and the crew had to respond correctly. The goal was to make the responses automatic, so that in a real emergency, the crew would know exactly what to do.

### Neutral Buoyancy Training

While Artemis II doesn't include spacewalks, the crew still trained in the Neutral Buoyancy Laboratory (NBL) at Johnson Space Center. The NBL is a massive swimming pool containing a full-size mockup of the ISS and other spacecraft.

Training in the NBL simulates the weightless environment of space. Astronauts wear suits weighted to be neutrally buoyant, allowing them to practice moving and working in zero gravity. This training is valuable for understanding how the body behaves in weightlessness and for practicing emergency egress procedures.

### T-38 Training

Astronauts fly T-38 jets regularly to maintain their piloting skills. The T-38 is a supersonic trainer that provides practice in high-workload environments where quick decisions are essential. Flight in the T-38 helps astronauts maintain situational awareness, practice crew coordination, and stay proficient in aircraft operations.

The T-38 is also used for spatial disorientation training. Pilots experience the strange sensations that occur when the inner ear's balance system is confused, learning to trust their instruments rather than their feelings. This is valuable preparation for the disorientation that can occur in space.

### Geology Field Training

Although Artemis II won't land on the Moon, the crew will observe the lunar surface from orbit and document features for scientific analysis. They received training in geology to help them understand what they're

seeing and to communicate their observations effectively.

The geology training included field trips to locations on Earth that resemble lunar terrain. The crew learned to identify different types of rocks and geological formations, understand impact processes, and describe features using the correct terminology. This training will help them provide valuable scientific data during their lunar observations.

### Survival Training

In the unlikely event of an emergency landing, the crew needs to know how to survive until rescue arrives. They received training in wilderness survival, including:

The crew also practiced water survival, as Orion is designed to land in the ocean. They learned how to exit the spacecraft in the water, deploy life rafts, and wait for recovery teams.

### Integrated Simulations

In the final months before launch, the crew participated in integrated simulations that involved the entire mission control team. These simulations practiced the coordination between the crew in space and the teams on the ground, ensuring that everyone knows their roles and can work together effectively.

### **The integrated simulations included:**

These simulations are as realistic as possible, with the crew in the simulator and the flight control team at their consoles, communicating over the same channels they'll use during the actual mission.

## **Chapter 7.3: Life in Space**

The Artemis II crew will spend about 10 days in space, living and working in a volume about the size of a small car. Understanding what daily life is like in this environment helps appreciate the challenges they

face.

### Sleeping in Space

Sleeping in weightlessness is both easier and harder than on Earth. Without gravity, there's no pressure on the body from a mattress, which can be comfortable. But without gravity, there's also no natural position—astronauts can sleep in any orientation, which can be disorienting.

The Orion Crew Module has four sleep stations, one for each crew member. Each station is a small compartment with a sleeping bag attached to the wall. The sleeping bag keeps the astronaut from floating around during sleep, which could be dangerous or disruptive.

Astronauts typically sleep about 6-8 hours per night in space, though some find it difficult to sleep at first due to excitement, noise, or the unfamiliar environment. The crew can use sleep aids if needed, and Mission Control monitors their sleep patterns to ensure they're getting enough rest.

### Eating and Drinking

Food in space has come a long way since the early days of spaceflight. Orion carries a variety of foods, including:

The crew has about 2,000 calories per day of food, designed to provide balanced nutrition. The food is packaged to be easy to handle in weightlessness, with bite-sized pieces and special packaging to prevent crumbs (which can float into equipment and cause problems).

Drinking in space requires special containers. Liquids don't stay in an open container in weightlessness—they form floating spheres that can drift around the cabin. Drinks are packaged in pouches with straws, allowing the crew to sip without spilling.

### Exercise

Exercise is essential in space to prevent the loss of muscle and bone that

occurs in weightlessness. Without the constant pull of gravity, muscles atrophy and bones lose density at a rate of about 1-2% per month.

Orion carries exercise equipment including a resistive exercise device that allows astronauts to perform strength training. The device uses compressed air cylinders to provide resistance for exercises like squats, deadlifts, and bench presses. The crew exercises about 2 hours per day to maintain their physical condition.

Cardiovascular exercise is also important, though Orion's limited space makes this challenging. The crew may use elastic bands for resistance exercises that elevate heart rate, or they may simply move around the cabin frequently to keep blood circulating.

### Personal Hygiene

Personal hygiene in space requires adaptation. Without running water, astronauts use special methods:

The toilet system uses airflow to separate liquid and solid waste and contain odors. It's not as comfortable as a bathroom on Earth, but it's functional and has been refined over decades of spaceflight experience.

Waste is stored and either brought back to Earth for analysis or disposed of in the Service Module before re-entry.

## **Chapter 7.4: Psychological Challenges**

The psychological challenges of spaceflight are often underestimated. Living in a confined space with three other people, isolated from family and friends, knowing that a mistake could be fatal—this takes a mental toll that must be managed.

### Isolation and Confinement

The Orion Crew Module provides about 316 cubic feet of habitable volume for four people. That's about 79 cubic feet per person—roughly

the space inside a small closet. For 10 days, the crew will live, work, eat, sleep, and use the bathroom in this confined space.

The psychological effects of confinement can include irritability, mood changes, and difficulty concentrating. Astronauts are trained to recognize these symptoms in themselves and their crewmates and to take steps to address them.

Communication with Earth helps, though there's a delay of several seconds due to the distance. The crew can talk to family members, receive news updates, and stay connected to life on Earth. But the isolation is still real—they're farther from home than any humans have been in over 50 years.

### Team Dynamics

The crew of four must work together as a team, with each person playing a specific role while also being able to step into other roles if needed. Team dynamics are critical—conflict in space can be dangerous.

Astronauts are selected in part for their ability to work well with others. They receive training in conflict resolution and team communication. The commander has responsibility for maintaining crew cohesion and addressing any issues that arise.

The crew will have been training together for years before launch, building the trust and familiarity that are essential for effective teamwork. They'll know each other's strengths, weaknesses, and quirks, and they'll have developed ways of working together that minimize friction.

### Risk Awareness

Every astronaut understands the risks of spaceflight. They've seen the footage of Challenger and Columbia. They know that the rocket they're riding contains millions of pounds of explosive propellant. They're aware that a failure in any of thousands of systems could be fatal.

Managing this risk awareness is part of the psychological challenge. Astronauts must acknowledge the risks without being paralyzed by them. They must trust their training, their equipment, and their team to keep them safe.

NASA's approach to risk management helps. Every system is designed with redundancy, so a single failure doesn't cause disaster. Every procedure is practiced until it's second nature. Every decision is made with safety as the top priority. This systematic approach to safety gives astronauts confidence that they're as safe as possible.

### The Overview Effect

Many astronauts report experiencing a profound shift in perspective when they see Earth from space—the "Overview Effect." Seeing the entire planet, alone in the vastness of space, gives a new appreciation for the fragility of life and the interconnectedness of all humanity.

The Artemis II crew will experience this in a unique way. They'll see Earth from farther away than any humans in over 50 years, small and vulnerable against the backdrop of space. They'll see the Moon up close, a world that has been the object of human fascination since the dawn of history.

This experience may change them in ways they can't predict. Many returning astronauts become environmental advocates, peace activists, or educators, driven by the perspective they gained in space. The Artemis II crew may find themselves similarly transformed.

## **Chapter 7.5: Physical Effects of Spaceflight**

Spaceflight affects the human body in many ways. Understanding these effects helps explain the challenges the Artemis II crew will face.

### Launch and Re-entry Acceleration

During launch, the crew experiences increasing G-forces as the rocket

accelerates. At peak, they may feel 3-4 Gs—meaning their body feels 3-4 times heavier than normal. This makes it difficult to move, breathe, or even speak.

The crew is positioned on their backs during launch, which helps because the G-force pushes them into their seats rather than pulling blood away from their brains. Their launch suits have inflatable bladders that squeeze their legs during high G, preventing blood from pooling in the lower body and maintaining blood flow to the brain.

Re-entry can involve even higher G-forces—up to 8 Gs in some scenarios. This is brief but intense, requiring the crew to be in good physical condition and properly positioned in their seats.

### Weightlessness

Once in orbit, the crew experiences weightlessness (often called microgravity). This is not the absence of gravity—Earth's gravity is still about 90% as strong in low orbit as on the surface. But the spacecraft and everything in it are falling around Earth at the same rate, so there's no relative force pushing the crew against the floor.

### **Weightlessness has many effects on the body:**

**Fluid shift:** Without gravity pulling blood and fluids down into the legs, fluid shifts upward into the chest and head. This causes facial puffiness, nasal congestion, and increased pressure in the eyes. It also triggers the body to eliminate fluid, leading to dehydration.

**Cardiovascular changes:** The heart doesn't have to work as hard against gravity, so it can shrink slightly and become less efficient. Blood volume decreases as fluid is lost. These changes can cause orthostatic intolerance—difficulty maintaining blood pressure when standing—upon return to Earth.

**Muscle atrophy:** Without the constant load of gravity, muscles weaken and shrink. The postural muscles that maintain upright posture on Earth

are particularly affected. Astronauts can lose 10-20% of muscle mass on long missions without exercise.

**Bone loss:** Bones are constantly remodeling, with old bone being broken down and new bone formed. In weightlessness, the breakdown continues but formation slows, leading to net bone loss. Astronauts can lose 1-2% of bone mass per month, primarily in weight-bearing bones like the hips and spine.

**Sensory changes:** The inner ear's balance system, which relies on gravity, becomes confused in weightlessness. This causes space sickness in about half of astronauts, with symptoms including nausea, disorientation, and loss of appetite. The symptoms usually subside after a few days as the body adapts.

**Vision changes:** Some astronauts experience vision problems in space, possibly due to fluid pressure on the eyes. This is an area of active research, and the Artemis II crew will be monitored for any changes.

**Immune changes:** The immune system is somewhat suppressed in space, possibly due to stress, radiation, or other factors. This makes astronauts more susceptible to infections and may affect their ability to fight diseases.

For Artemis II, these effects will be limited by the relatively short mission duration (10 days). The crew will experience fluid shift and some muscle and bone changes, but not to the extent seen on longer missions. They'll still need rehabilitation after landing, but recovery should be relatively quick.

### Radiation Exposure

As discussed in Part 5, the crew will be exposed to higher radiation levels than on Earth or in low Earth orbit. The estimated dose of 0.01-0.02 Sv is well below the threshold for acute effects, but it does increase lifetime cancer risk slightly.

NASA monitors radiation exposure carefully and has career limits to keep astronauts safe. The Artemis II dose will use only a small fraction of the crew's career limits, leaving them eligible for future missions.

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# PART 8: TRAJECTORY AND ORBITAL MECHANICS

The Celestial Dance of Artemis II

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## Chapter 8.1: The Basics of Orbital Mechanics

Understanding how Artemis II travels to the Moon requires some knowledge of orbital mechanics—the physics of how objects move under the influence of gravity.

Newton's Law of Universal Gravitation

Isaac Newton discovered that every object in the universe attracts every other object with a force proportional to their masses and inversely proportional to the square of the distance between them:

$$F = G \times (m_1 \times m_2) / r^2$$

### Where:

This law explains why we stay on Earth (Earth's gravity pulls us down), why the Moon orbits Earth (Earth's gravity provides the centripetal force), and why planets orbit the Sun (the Sun's gravity dominates).

Orbits and Energy

An orbit is simply the path an object follows as it falls around a larger body under gravity. The shape of the orbit depends on the object's energy and angular momentum.

## **There are three types of orbits:**

Artemis II uses all three types during its mission: elliptical orbits around Earth, a hyperbolic trajectory to the Moon, and an elliptical return trajectory.

### Delta-V and Orbital Maneuvers

Changing orbits requires changing velocity, which rocket engines accomplish by expelling mass. The amount of velocity change needed is called delta-v ( $\Delta v$ ).

## **Key delta-v requirements for lunar missions:**

These delta-v requirements determine how much propellant is needed, which in turn determines the size of the rocket and spacecraft.

## **Chapter 8.2: The Free-Return Trajectory**

Artemis II uses a free-return trajectory, one of the cleverest applications of orbital mechanics ever devised. This trajectory ensures that if the spacecraft's engines fail, the crew will still return to Earth safely.

### How It Works

A free-return trajectory is designed so that the Moon's gravity naturally bends the spacecraft's path back toward Earth. It's like a cosmic slingshot that uses the Moon's gravity to reverse direction.

## **The trajectory works as follows:**

1. Orion leaves Earth on a path that will pass behind the Moon (relative to Earth)
2. As Orion approaches the Moon, lunar gravity accelerates it and bends its path
3. The path is bent by just the right amount that Orion swings around the Moon and heads back toward Earth
4. Earth's gravity then pulls Orion back for re-entry

The key is the geometry of the approach. If Orion passes too far from the

Moon, the gravity won't bend the path enough. If it passes too close, the path will bend too much. The trajectory must be carefully calculated to achieve the correct flyby distance.

For Artemis II, the closest approach to the Moon is about 80 miles. At this distance, the Moon's gravity provides exactly the right amount of deflection to send Orion back toward Earth.

### Advantages of Free-Return

The free-return trajectory provides a critical safety margin. If the ESM's engines fail completely after TLI, the crew will still return to Earth. They won't be stranded in space or in lunar orbit.

This safety feature was essential for the early Apollo missions. Apollo 8, 10, and 11 all used free-return trajectories. Later missions, once the spacecraft had proven reliable, used more flexible trajectories that required engine burns to return.

The free-return trajectory also simplifies mission planning. There's no need for a separate burn to leave lunar orbit—the return is built into the trajectory from the start.

### Limitations

The free-return trajectory has some limitations. It constrains the possible launch times because the Earth, Moon, and spacecraft must be in the correct geometry. It also limits the time that can be spent near the Moon—typically just a single flyby rather than an extended stay.

For Artemis II, these limitations are acceptable because the mission is designed as a test flight, not an extended lunar mission. Future Artemis missions that land on the Moon will use different trajectories that allow for longer stays.

## Chapter 8.3: Launch Windows and Trajectory Design

Artemis II cannot launch at any time. The mission must wait for the correct alignment of Earth and Moon, creating a "launch window"—a period when launch is possible.

### Why Launch Windows Exist

Launch windows exist because the Moon's position relative to Earth changes constantly. The Moon orbits Earth every 27.3 days, moving about 13 degrees per day against the background stars. To reach the Moon efficiently, the spacecraft must be launched when the Moon is in the correct position relative to the launch site.

For a free-return trajectory, the geometry is particularly constrained. The spacecraft must approach the Moon from a specific direction to achieve the correct flyby. This means launch can only occur when the Moon is in a specific part of its orbit.

### Artemis II Launch Windows

Artemis II has launch windows of about 2 hours on specific days. The primary launch period in April 2026 offers multiple opportunities over several days. If the launch is delayed beyond this period, the next launch window occurs about a month later.

Within each daily window, there may be multiple shorter windows separated by periods when the trajectory is not optimal. Mission controllers select the best window based on weather, vehicle status, and other factors.

### Trajectory Optimization

Mission designers use sophisticated computer programs to optimize trajectories. The goal is to minimize propellant use while meeting all mission constraints (launch window, lunar flyby distance, Earth landing

location, etc.).

### **The optimization considers:**

The result is a trajectory that gets the crew to the Moon and back with minimum fuel, leaving maximum margin for contingencies.

## **Chapter 8.4: Navigation and Course Corrections**

Even with careful trajectory design, Orion won't follow the planned path exactly. Small errors in the TLI burn, gravitational perturbations, and other factors will cause deviations that must be corrected.

### Mid-Course Corrections

Mid-course corrections (MCCs) are small engine burns that adjust the trajectory to keep it on target. Artemis II will perform several MCCs during both the outbound and return journeys.

MCC-1 occurs about 9 hours after TLI. This is the largest correction, fixing any errors from the TLI burn. The burn typically lasts a few minutes and changes velocity by tens to hundreds of meters per second.

Subsequent corrections are smaller, refining the trajectory as navigation measurements become more precise. The final correction before lunar flyby may be just a few meters per second—enough to ensure the correct flyby distance.

### Navigation Measurements

Orion's position and velocity are determined using multiple techniques:

**Ground-based tracking:** Radar and radio measurements from ground stations provide precise position and velocity data. The Deep Space Network can track Orion throughout its journey with accuracy of a few meters.

**Onboard navigation:** The IMU and star trackers provide continuous

position and attitude data. These are less accurate than ground tracking but available continuously.

Optical navigation: Cameras image the Moon, Earth, and stars, and software calculates position based on the observed geometry. This technique becomes more accurate as Orion approaches the Moon.

Delta-Differential One-Way Ranging (Delta-DOR): This technique measures the difference in arrival times of radio signals at two ground stations, providing precise angular position measurements.

All these measurements are combined using statistical techniques (Kalman filtering) to produce the best estimate of Orion's position and velocity.



# PART 9: ENGINEERING CHALLENGES

Overcoming the Harsh Environment of Space

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## Chapter 9.1: The Space Environment

Space is an incredibly hostile environment. The Artemis II spacecraft must protect its crew from conditions that would kill them in seconds without proper engineering.

### Vacuum

Space is essentially a vacuum—there's no air to breathe, no pressure to keep fluids liquid, and no medium to conduct heat. The human body cannot survive in vacuum. Blood boils at body temperature when pressure drops too low, and oxygen cannot be absorbed by the lungs without pressure.

Orion's pressure vessel maintains a sea-level atmosphere, protecting the crew from vacuum. The hull is designed to withstand the pressure difference between inside and outside—about 15 psi, or one ton of force per square foot. Every seal, every joint, every penetration of the hull must be leak-tight.

The vacuum also affects equipment. Lubricants evaporate, materials outgas, and heat cannot be conducted away. Orion's systems are designed to operate in vacuum, using radiation rather than convection for cooling and special lubricants that don't evaporate.

### Temperature Extremes

In space, temperatures can range from -250°F to +250°F depending on whether you're in sunlight or shadow. This 500-degree swing creates enormous thermal stress on materials.

Orion uses a combination of insulation and active cooling to maintain comfortable temperatures. The thermal protection system on the exterior insulates the crew compartment from the extreme heat of re-entry. Radiators on the Service Module dissipate heat from electronics and other systems. Heaters prevent equipment from getting too cold in shadow.

The thermal control system must handle the worst-case scenarios: maximum solar heating when the Sun is directly overhead, minimum heating when in Earth's or the Moon's shadow, and the intense but brief heating of re-entry. Every component must operate across this entire temperature range.

Radiation

### **Space radiation comes from three main sources:**

Galactic cosmic rays are high-energy particles from outside our solar system. They can penetrate deeply into tissue and materials, causing damage at the molecular level. Shielding against GCR is difficult because the particles are so energetic—they can pass through several feet of material.

Solar particle events are bursts of high-energy particles from the Sun. They're less energetic than GCR but can arrive in such large numbers that they pose acute health risks. SPEs can be predicted to some degree by monitoring solar activity.

Trapped radiation in the Van Allen belts consists of protons and electrons captured by Earth's magnetic field. Orion passes through these belts quickly during launch and re-entry, receiving a relatively low dose.

Radiation protection uses a combination of shielding and avoidance. The

Crew Module's structure provides some shielding, and equipment and supplies add more. For solar particle events, the crew can take shelter in the most heavily shielded part of the spacecraft.

### Micrometeoroids and Orbital Debris

Micrometeoroids are tiny particles of rock and metal that orbit the Sun. They can be as small as a grain of sand or as large as a pebble, and they travel at speeds up to 50 miles per second. At these speeds, even a small particle carries enormous kinetic energy.

Orbital debris is human-made—pieces of old satellites, spent rocket stages, and fragments from collisions. There are millions of pieces of debris in Earth orbit, ranging in size from paint flecks to bus-sized rocket bodies.

Orion's hull is designed to withstand impacts from particles up to about 1 centimeter in size. Whipple shields—thin outer layers that break up incoming particles before they reach the main hull—provide additional protection. Larger debris is tracked from the ground, and Orion can maneuver to avoid collisions if necessary.

## **Chapter 9.2: Reliability and Redundancy**

Spacecraft systems must be extremely reliable because repairs in deep space are difficult or impossible. Orion uses redundancy—multiple backups for critical systems—to ensure that a single failure doesn't endanger the crew.

### Failure Modes and Effects Analysis

Engineers analyze every component to identify how it might fail and what the consequences would be. This Failure Modes and Effects Analysis (FMEA) guides the design of redundant systems.

## **For each failure mode, engineers consider:**

Critical systems—those whose failure would endanger the crew—have multiple levels of redundancy. Less critical systems may have single redundancy or no redundancy if the consequences of failure are acceptable.

### Examples of Redundancy

**Life support:** Orion has multiple oxygen supplies, multiple CO<sub>2</sub> removal systems, and multiple cooling loops. If any one fails, others can take over.

**Power:** The solar arrays are divided into multiple sections, any of which can power the spacecraft. Batteries provide backup power when solar is unavailable.

**Propulsion:** The ESM has 33 engines: one main engine, eight auxiliary engines, and 24 thrusters. The loss of any single engine doesn't compromise the mission.

**Communications:** Multiple antennas and multiple radio frequencies ensure that communication can be maintained even if some systems fail.

**Navigation:** Multiple IMUs, multiple star trackers, and multiple GPS receivers provide redundant position and attitude information.

### Failure Detection and Response

Orion's computers continuously monitor all systems for anomalies. If a failure is detected, the system can automatically switch to backup components or alert the crew to take action.

For critical failures, the system may initiate an abort. The Launch Abort System can pull the Crew Module away from a failing rocket during ascent. In space, the ESM's engines can be used to return to Earth if the spacecraft is damaged.

## Chapter 9.3: Abort Modes and Emergency Procedures

Despite all the engineering that goes into making Orion safe, emergencies can still happen. The crew and Mission Control must be prepared to respond to any contingency.

### Launch Abort

If a problem occurs during launch, the Launch Abort System (LAS) can pull the Crew Module away from the failing rocket. The abort motor fires for about 6 seconds, generating 400,000 pounds of thrust and accelerating the Crew Module at up to 15 Gs.

The LAS can be activated automatically by the spacecraft's computers or manually by the crew. Once activated, the abort is irreversible—the Crew Module will be pulled clear of the rocket and prepared for parachute deployment.

There are different abort modes depending on when during ascent the emergency occurs:

**Pad abort:** If a problem occurs on the launch pad, the LAS pulls the Crew Module straight up, then steers it out over the ocean for splashdown.

**Transonic abort:** During the period when the rocket is passing through the speed of sound, aerodynamic forces are complex. The LAS can still pull the Crew Module clear, but the trajectory is carefully calculated.

**High-altitude abort:** As the rocket gains altitude, the atmosphere thins and abort dynamics change. The LAS remains effective until it's jettisoned at about 3.5 minutes after launch.

After LAS jettison, if an emergency occurs, the crew must use the ESM's engines to maneuver to a safe orbit or de-orbit for early landing.

### In-Space Emergencies

Once in space, the crew has more time to respond to emergencies. Potential scenarios include:

**Life support failure:** If the primary life support system fails, the crew switches to backup systems. If all backups fail, the crew must return to Earth immediately.

**Power failure:** If the solar arrays fail to deploy or don't generate power, the crew relies on batteries. If battery power is insufficient, the crew may need to abort the mission.

**Propulsion failure:** If the ESM's main engine fails, the crew may still be able to complete the mission using auxiliary engines, depending on the nature of the failure. If all propulsion fails, the crew is on a free-return trajectory and will return to Earth automatically.

**Communication failure:** If communication with Earth is lost, the crew can operate autonomously using onboard systems. They would follow pre-planned procedures and attempt to re-establish communication.

### Medical Emergency

If a crew member becomes ill or injured, the crew has medical training and equipment to provide treatment. For minor issues, treatment can be provided on board. For serious emergencies, the crew may need to return to Earth early.

Orion carries a comprehensive medical kit including medications, bandages, splints, and basic surgical equipment. The crew has training in first aid, CPR, and emergency medical procedures. They can consult with doctors on Earth via video link if communication is available.



# PART 10: TESTING AND VALIDATION

Ensuring Artemis II is Ready to Fly

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## Chapter 10.1: The Artemis I Mission

Artemis I, launched in November 2022, was the uncrewed test flight that validated the SLS and Orion systems before putting humans aboard. The mission was a complete success, achieving all its objectives and providing invaluable data for Artemis II.

### Mission Overview

Artemis I launched on November 16, 2022, after several delays due to technical issues and weather. The SLS performed flawlessly, placing the uncrewed Orion spacecraft on a trajectory to the Moon.

Orion spent 25 days in space, traveling about 1.4 million miles. It entered a distant retrograde orbit around the Moon, reaching a maximum distance of about 270,000 miles from Earth—the farthest any spacecraft designed for humans has ever flown.

The mission tested all major systems: propulsion, navigation, power, thermal control, and communications. The spacecraft returned to Earth on December 11, 2022, splashing down in the Pacific Ocean off the coast of California.

### Key Results

## **Artemis I achieved all its primary objectives:**

**SLS performance:** The rocket performed exactly as predicted, with all systems operating within specification. The RS-25 engines, solid boosters, and ICPS all functioned flawlessly.

**Orion systems:** All spacecraft systems operated correctly in the deep space environment. The ESM's engines performed multiple burns, the solar arrays generated power as expected, and the thermal control system maintained proper temperatures.

**Navigation and guidance:** Orion's navigation systems accurately determined position and velocity throughout the mission. The spacecraft executed all planned maneuvers correctly.

**Communications:** The spacecraft maintained communication with Earth through the Deep Space Network, even at maximum distance.

**Re-entry and splashdown:** The heat shield performed well, though it experienced more erosion than predicted in some areas. The parachutes deployed correctly, and the spacecraft splashed down within sight of the recovery ship.

### Lessons Learned

Artemis I revealed several issues that needed to be addressed before Artemis II:

**Heat shield erosion:** The heat shield experienced more erosion than predicted in certain areas. Analysis showed this was due to a combination of material properties and re-entry trajectory. The heat shield design was modified for Artemis II to address this issue.

**Power system anomalies:** Some unexpected behaviors were observed in the power system, including voltage fluctuations. These were traced to software issues that were corrected.

**Communication dropouts:** Several brief communication dropouts

occurred during the mission. These were attributed to antenna pointing issues that were resolved with software updates.

Overall, Artemis I was a highly successful mission that validated the SLS and Orion designs. The issues discovered were minor and have been addressed, giving confidence that Artemis II will be safe for human flight.

## **Chapter 10.2: Ground Testing**

Before any spacecraft flies, it undergoes extensive testing on the ground. Orion and the SLS were tested in laboratories, test stands, and simulations to verify their performance.

### **Component Testing**

Every component of Orion and the SLS was tested individually before being integrated into the vehicle. This testing verified that each component met its specifications and could survive the expected environment.

Structural components were tested to verify they could withstand the loads of launch and re-entry. Propulsion components were test-fired to verify thrust, efficiency, and reliability. Electronic components were tested for function, radiation tolerance, and thermal performance.

### **Subsystem Testing**

After components were integrated into subsystems, the subsystems were tested as units. This verified that the components worked together correctly and that the subsystem met its requirements.

The ECLSS was tested in a chamber that simulated the space environment, verifying that it could maintain proper temperature, pressure, and air quality. The propulsion system was tested on a test stand, firing engines and thrusters to verify performance. The navigation system was tested in simulations, verifying that it could determine position and velocity accurately.

## Integrated Testing

Once all subsystems were assembled into the complete spacecraft, integrated testing verified that everything worked together. This included:

Electromagnetic compatibility testing: Verifying that electronic systems didn't interfere with each other.

Vibration testing: Shaking the spacecraft to simulate the vibrations of launch.

Acoustic testing: Exposing the spacecraft to the intense sound levels of launch.

Thermal vacuum testing: Placing the spacecraft in a chamber that simulated the temperature and vacuum of space.

These tests were designed to find any issues before flight, when they could still be fixed. Many minor issues were discovered and corrected during integrated testing.

## Chapter 10.3: Simulation and Analysis

Computer simulations play a critical role in validating spacecraft designs. Engineers use sophisticated software to model every aspect of the mission, from launch to splashdown.

### Trajectory Analysis

Trajectory simulations calculate the path the spacecraft will follow under various conditions. These simulations consider:

Thousands of trajectory simulations were run to verify that Orion could complete the mission under all expected conditions. These simulations also identified the limits of the design—what conditions would cause the mission to fail.

### Structural Analysis

Finite element analysis (FEA) models the structure of the spacecraft, calculating stresses and deformations under load. Engineers use FEA to verify that the structure is strong enough to withstand the forces of launch and re-entry without failing.

FEA models divide the structure into thousands of small elements, calculating the forces on each element and how they interact. This allows engineers to identify areas of high stress that might need reinforcement.

#### Thermal Analysis

Thermal models calculate temperatures throughout the spacecraft under various conditions. These models consider:

Thermal analysis verifies that components will stay within their operating temperature ranges and that the crew compartment will remain comfortable.

#### Reliability Analysis

Reliability models calculate the probability of mission success based on the reliability of individual components. These models consider:

Reliability analysis helps identify weak points in the design and guides decisions about where to add redundancy.

## **Chapter 10.4: Human-in-the-Loop Testing**

While automated testing is essential, there's no substitute for having humans involved. Human-in-the-loop testing verifies that the spacecraft can be operated by the crew and that the interfaces are effective.

#### Crew Interface Evaluation

Astronauts evaluated every display, control, and procedure to ensure they could be used effectively in flight. This included:

Feedback from astronauts led to many design improvements, from changes in display layouts to revisions of procedures.

## Simulator Validation

The Orion simulators were validated by having astronauts perform realistic mission scenarios. Instructors introduced failures and emergencies, and the astronauts had to respond correctly. This testing verified that the simulators accurately represented the spacecraft and that the training was effective.

Simulator validation also identified issues with the spacecraft design or procedures that might not have been found in automated testing. The human perspective—how real operators use the system—is essential for finding usability problems.

## Emergency Procedure Validation

Every emergency procedure was tested with crew participation. Astronauts practiced responding to every imaginable failure, from minor glitches to catastrophic emergencies. This testing verified that the procedures were effective and that the crew could execute them under pressure.

Emergency procedure testing sometimes revealed that a procedure wouldn't work as planned or that a better approach was possible. These discoveries led to procedure revisions that improved safety.



# PART 11: GLOBAL COLLABORATION

## International Partnerships in the Artemis Program

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### Chapter 11.1: NASA and International Partners

The Artemis program represents one of the most ambitious international collaborations in history. While NASA leads the program, partners from around the world contribute essential components, expertise, and funding.

#### The European Space Agency (ESA)

ESA is NASA's largest international partner in Artemis. The agency's most significant contribution is the European Service Module (ESM), which provides propulsion, power, thermal control, and consumables for the Orion spacecraft.

ESA is providing the ESM for Artemis I through Artemis VI, with the cost counted against Europe's contribution to International Space Station operations. This arrangement gives European astronauts seats on Artemis missions—Jeremy Hansen on Artemis II and more in the future.

Beyond the ESM, ESA is contributing to the Lunar Gateway with the I-Hab module (International Habitat) and the Lunar View module. These contributions will give Europe a permanent presence in lunar orbit and a voice in how the station is operated.

#### The Canadian Space Agency (CSA)

Canada's contribution to Artemis includes the Canadarm3, a robotic arm

for the Lunar Gateway based on the successful Canadarm2 on the ISS. Canadarm3 will be able to move around the Gateway, performing maintenance and assisting with docking operations.

Canada is also providing the Gateway's robotic interfaces, allowing modules to be connected and reconfigured. This technology is essential for the Gateway's modular architecture.

In return for these contributions, Canada receives seats for its astronauts on Artemis missions. Jeremy Hansen's assignment to Artemis II is the first of these opportunities.

The Japan Aerospace Exploration Agency (JAXA)

JAXA is contributing to the Lunar Gateway with components for the I-Hab module, including the environmental control and life support system and batteries. Japan is also providing the HTV-XG cargo spacecraft, which will resupply the Gateway.

JAXA's experience with the Kibo module on the ISS and the HTV cargo spacecraft makes it a valuable partner for Gateway operations. Japanese astronauts will have opportunities to work on the Gateway in the future.

Other Partners

The Artemis Accords have been signed by over 30 countries, including Australia, the United Kingdom, South Korea, the United Arab Emirates, and many others. These countries have committed to principles of peaceful exploration, transparency, and interoperability.

Many Artemis signatories are contributing to the program in various ways. Australia is providing ground tracking support. The UK is contributing technology demonstrations. The UAE is providing the airlock module for the Gateway. These contributions, while smaller than those of the major partners, add up to a truly international effort.

## Chapter 11.2: The Role of Private Companies

Private companies play an increasingly important role in space exploration, and Artemis is no exception. NASA has contracted with multiple companies for services ranging from launch vehicles to lunar landers.

### SpaceX

SpaceX is developing the Starship Human Landing System (HLS) for Artemis III and beyond. This variant of SpaceX's Starship vehicle will carry astronauts from lunar orbit to the surface and back.

The Starship HLS is a bold design—a fully reusable vehicle that will be refueled in Earth orbit before traveling to the Moon. SpaceX is also developing orbital refueling technology, which is essential for the HLS mission profile.

SpaceX's Crew Dragon spacecraft has already proven its ability to transport astronauts to the ISS. This success gives NASA confidence in SpaceX's ability to deliver the HLS, though the challenges of lunar landing are far greater than ISS docking.

### Blue Origin

Blue Origin is developing a competing lunar lander called Blue Moon. This vehicle will also carry astronauts from lunar orbit to the surface, providing redundancy and competition in the landing system market.

Blue Origin's approach is more conservative than SpaceX's, using conventional propulsion and a simpler architecture. The company is leveraging its experience with the New Shepard suborbital vehicle and the New Glenn orbital rocket.

### Other Contractors

Dozens of other companies contribute to Artemis through contracts for components, services, and technology development. These include:

This industrial base represents thousands of jobs and billions of dollars in economic activity. Artemis is not just a space program—it's an economic engine that drives innovation and creates high-tech jobs across the United States and around the world.

## **Chapter 11.3: The Artemis Accords**

The Artemis Accords, first announced in 2020, establish principles for international cooperation in lunar exploration. They're open to any nation that wishes to join, and by 2026, over 30 countries had signed.

### Principles of the Accords

The Artemis Accords are based on the Outer Space Treaty of 1967, which established that space is free for exploration by all nations and cannot be claimed by national sovereignty. The Accords elaborate on these principles for the specific context of lunar exploration:

**Peaceful purposes:** All activities must be for peaceful purposes, not military operations.

**Transparency:** Nations should share information about their activities and plans.

**Interoperability:** Systems should be designed to work together, enabling international cooperation.

**Emergency assistance:** Nations will provide assistance to astronauts in distress.

**Registration of space objects:** Nations will register their spacecraft with the United Nations.

**Release of scientific data:** Scientific data should be shared with the international community.

**Preservation of heritage:** Historic landing sites should be protected.

**Resource extraction:** Extracted resources can be owned, consistent with

the Outer Space Treaty.

Deconfliction of activities: Nations will coordinate to avoid harmful interference.

Orbital debris: Nations will minimize the creation of orbital debris.

### Criticism and Controversy

The Artemis Accords have been criticized by some nations, notably China and Russia, who see them as an attempt to establish American dominance in space. These countries argue that the Accords undermine the Outer Space Treaty by allowing resource extraction and creating a "space NATO" of American allies.

Supporters of the Accords counter that they're consistent with the Outer Space Treaty and simply elaborate on principles that were already established. They note that the Accords are open to any nation, including China and Russia, if those countries choose to join.

The debate over the Artemis Accords reflects broader tensions about the future of space governance. As more nations and companies become active in space, the need for clear rules and norms becomes more urgent. Whether the Artemis Accords become the foundation for international space law or are superseded by other agreements remains to be seen.



# PART 12: COMPARISON WITH APOLLO

How Artemis II Differs from Humanity's First Lunar Missions

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## Chapter 12.1: Technology Differences

Artemis II and the Apollo missions share the same goal—sending humans to the Moon—but they use very different technology. Fifty years of advancement have transformed nearly every aspect of spacecraft design.

### Computers and Software

Apollo flew with computers that were primitive by today's standards. The Apollo Guidance Computer had about 4 kilobytes of RAM and a processor running at 1 MHz—less computing power than a modern calculator. Programs were stored on rope memory, a type of read-only memory that was literally woven by hand.

Orion's computers are vastly more powerful, with gigabytes of memory and processors millions of times faster. The software is written in modern programming languages and can be updated in flight if needed. The displays are full-color touchscreens, not the numeric readouts of Apollo.

This computing power enables capabilities that were impossible in the Apollo era. Orion's navigation system can process images from cameras to determine position automatically. The guidance system can calculate optimal trajectories in real-time. The crew has access to information and tools that Apollo astronauts could only dream of.

### Materials and Manufacturing

Materials science has advanced dramatically since the 1960s. Orion uses aluminum-lithium alloys that are stronger and lighter than the materials used in Apollo. Composite materials provide strength with minimal weight. New thermal protection materials can withstand higher temperatures than Apollo's heat shield.

Manufacturing techniques have also evolved. Computer-controlled machines can create parts with precision impossible in the Apollo era. 3D printing allows complex parts to be manufactured quickly and cheaply. These advances reduce weight, improve performance, and lower cost.

### Propulsion

The SLS uses RS-25 engines that are direct descendants of the Space Shuttle Main Engines, which themselves were developed after Apollo. These engines are more efficient and more reliable than the F-1 engines that powered the Saturn V.

The solid rocket boosters on SLS are based on the Shuttle's boosters but with an additional segment, providing 25% more propellant. The boosters are simpler and more reliable than the complex F-1 engines, though they cannot be throttled or shut down once ignited.

Orion's European Service Module uses a repurposed Space Shuttle OMS engine for its main propulsion. This engine, proven over decades of Shuttle flights, provides reliable thrust for major maneuvers.

## **Chapter 12.2: Safety Improvements**

Safety has improved dramatically since the Apollo era. Lessons learned from accidents and near-misses have been incorporated into Artemis design and operations.

### Launch Abort System

Apollo had a launch escape system that could pull the crew module away from a failing rocket. Orion's Launch Abort System is more capable, with

higher thrust, better control, and more redundancy. The attitude control motor—a unique feature of Orion's LAS—allows precise control of the crew module's orientation after an abort.

The LAS is also tested more extensively than Apollo's escape system. Pad abort and ascent abort tests verified its performance before it was trusted with human lives.

### Redundancy

Orion has more redundancy than Apollo in critical systems. Where Apollo might have had one backup, Orion often has two or more. This reflects both advances in technology and a more conservative approach to safety.

The ESM's propulsion system exemplifies this redundancy. With 33 engines of various sizes, the loss of any single engine doesn't compromise the mission. Apollo's Service Module had a single main engine—if it failed, the crew was in serious trouble.

### Crew Safety Features

Orion's Crew Module includes safety features that Apollo lacked. The seats are custom-molded to each astronaut's body, providing better support during high-G maneuvers. The launch suits have inflatable bladders that squeeze the legs during acceleration, preventing blood from pooling and maintaining blood flow to the brain.

The side hatch can be opened in about 10 seconds in an emergency, compared to several minutes for Apollo's hatch. This improvement came directly from the Apollo 1 fire, where the crew couldn't open the hatch quickly enough to escape.

## **Chapter 12.3: Mission Architecture Differences**

The overall architecture of Artemis missions differs significantly from Apollo, reflecting different goals and capabilities.

## Apollo: Direct Ascent to Lunar Surface

Apollo missions used a "direct ascent" architecture—the Saturn V sent the entire spacecraft to lunar orbit, the Lunar Module descended to the surface, and the ascent stage returned to rendezvous with the Command Module. This was the simplest approach but required an enormous rocket.

The Saturn V could lift about 48 metric tons to trans-lunar injection. This was enough for the Apollo spacecraft but didn't leave much margin for additional payload. The architecture was optimized for the specific goal of landing on the Moon and returning, not for establishing a sustainable presence.

## Artemis: Multi-Element Architecture

Artemis uses a more complex but more flexible architecture. The SLS launches Orion to lunar orbit, but other elements—lunar landers, Gateway modules, cargo—are launched separately on various rockets. These elements rendezvous and dock in lunar orbit, allowing missions to be assembled from multiple launches.

### **This approach has several advantages:**

The trade-off is complexity. Rendezvous and docking in lunar orbit are challenging operations that Apollo never attempted. But the techniques have been proven in Earth orbit, and Orion's crew is trained to handle them.

## **Chapter 12.4: Crew Diversity**

Perhaps the most visible difference between Artemis II and Apollo is the crew itself. The Apollo astronauts were all white men with military test pilot backgrounds. Artemis II's crew reflects a more diverse astronaut corps and a more inclusive vision of space exploration.

### Gender Diversity

Christina Koch will be the first woman to travel beyond low Earth orbit. This is a significant milestone, coming more than 60 years after the first woman in space (Valentina Tereshkova in 1963) and more than 40 years after the first American woman in space (Sally Ride in 1983).

Women have been flying in space regularly since the 1980s and have proven equally capable as men. Koch's assignment to Artemis II recognizes this equality and opens the door for more women on future lunar missions.

### Racial Diversity

Victor Glover will be the first person of color to travel beyond low Earth orbit. Like gender diversity, racial diversity in the astronaut corps has grown over the decades, with astronauts from many backgrounds flying to space.

Glover's assignment sends a message that space exploration is for all humanity, not just a privileged few. It recognizes the contributions of people from all backgrounds to the space program and inspires future generations from diverse communities.

### International Representation

Jeremy Hansen's presence on Artemis II represents the international nature of the program. He's the first non-American assigned to a lunar mission and the first Canadian to venture beyond low Earth orbit.

International crews have been the norm on the ISS for decades, but Artemis II marks the first time an international astronaut will fly on a deep space mission. This reflects the collaborative nature of Artemis and the contributions of international partners.

## **Chapter 12.5: Lessons Learned**

NASA has applied lessons learned from Apollo, the Shuttle program, and the ISS to Artemis. This institutional memory is invaluable for avoiding

past mistakes and building on past successes.

#### From Apollo: The Value of Testing

Apollo taught NASA the value of thorough testing. The Apollo 1 fire was a tragic reminder of what can happen when safety is compromised. The near-disaster of Apollo 13 demonstrated the importance of redundancy and improvisation.

Artemis incorporates these lessons through extensive testing at every level. The Artemis I uncrewed mission was essential validation before putting humans aboard. The LAS was tested in pad abort and ascent abort tests. Every system was verified before flight.

#### From the Shuttle: The Dangers of Complexity

The Shuttle program taught NASA about the dangers of excessive complexity. The Shuttle was designed to do too many things—launch satellites, carry cargo, conduct science, build space stations—and ended up doing none of them as well as simpler, specialized vehicles could have.

Artemis takes a more focused approach. The SLS is optimized for deep space crew missions, not satellite launches or space station construction. Orion is designed for lunar missions, not extended stays in low Earth orbit. Specialized vehicles like the Gateway and lunar landers handle their specific roles.

#### From the ISS: The Value of International Cooperation

The ISS demonstrated that international cooperation in space is not only possible but beneficial. The station has been continuously occupied for over 20 years, with crews from many nations working together productively.

Artemis builds on this foundation, with international partners contributing essential elements and astronauts from multiple nations flying on missions. The Artemis Accords extend this cooperation to the broader international community.



# PART 13: FUTURE MISSIONS

The Road Ahead for Artemis

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## Chapter 13.1: Artemis III—The Return to the Surface

Artemis III will be the mission that returns humans to the lunar surface for the first time since 1972. Currently planned for 2028 or later, this mission will land the first woman and the next man on the Moon.

### Mission Profile

Artemis III will follow a different profile from Artemis II. Instead of just flying by the Moon, the mission will include:

The south polar region is the target because of the water ice believed to exist in permanently shadowed craters. This ice could be extracted and used for life support and propellant, enabling sustainable lunar presence.

### The Starship HLS

SpaceX's Starship HLS is a variant of the company's Starship vehicle, modified for lunar landing. Unlike the Apollo Lunar Module, which could carry two astronauts for a few days, the Starship HLS is enormous—taller than the entire Apollo Lunar Module and with far more interior volume.

The HLS will be launched to Earth orbit, where it will be refueled by multiple Starship tanker flights. This refueling is essential because the HLS needs full tanks to reach the Moon and return. Once refueled, the HLS will travel to lunar orbit and wait for Orion to arrive.

The large size of the HLS enables longer surface stays and more extensive exploration than Apollo. The interior includes living quarters, airlocks, and storage for equipment and samples. Solar panels on the exterior provide power.

### Surface Activities

The Artemis III astronauts will conduct extensive scientific research on the lunar surface. Planned activities include:

The 6.5-day surface stay is longer than any Apollo mission except Apollo 17 (which lasted 3 days on the surface). Future missions will extend this duration even further.

## **Chapter 13.2: The Lunar Gateway**

The Lunar Gateway is a small space station that will orbit the Moon, providing a staging point for lunar surface missions and a platform for scientific research. It's a key element of NASA's plan for sustainable lunar exploration.

### Gateway Architecture

The Gateway will consist of several modules launched separately and assembled in lunar orbit:

**Power and Propulsion Element (PPE):** Provides electrical power, propulsion, and communications. Uses solar electric propulsion for efficient orbit maintenance.

**Habitation and Logistics Outpost (HALO):** The main living quarters, providing life support, sleeping areas, and workspace for the crew.

**International Habitat (I-Hab):** Additional living space contributed by ESA, with European and Japanese components.

**Airlock:** Allows astronauts to exit the Gateway for spacewalks or to access docked vehicles.

Logistics modules: Carry cargo, supplies, and fuel for the Gateway's operations.

The Gateway will orbit in a near-rectilinear halo orbit (NRHO), a special trajectory that brings the station close to the lunar surface at one point in its orbit and far away at another. This orbit is efficient to maintain and provides good access to the lunar surface.

### Gateway Operations

The Gateway will typically be uncrewed, with astronauts visiting for specific missions. A crew might arrive on Orion, spend a few weeks at the Gateway preparing for a surface mission, transfer to a lunar lander, and return to the Gateway after their surface activities.

The Gateway can also support robotic missions. Science instruments can be mounted on the exterior, taking advantage of the unique lunar orbit environment. Robotic landers can refuel at the Gateway before descending to the surface.

The Gateway is scheduled for initial deployment in the late 2020s, with the PPE and HALO launching together on a commercial rocket. Additional modules will be added in subsequent years, expanding the station's capabilities.

## **Chapter 13.3: Artemis IV and Beyond**

After Artemis III, NASA plans a series of increasingly ambitious missions that will establish a sustainable lunar presence.

### Artemis IV

Artemis IV will deliver the I-Hab module to the Gateway, expanding the station's habitable volume. The mission will also include a lunar landing, with astronauts spending an extended period on the surface.

Artemis IV will use the SLS Block 1B configuration, with the more

capable Exploration Upper Stage replacing the ICPS. This will increase payload capacity and enable more ambitious missions.

### Artemis V and Beyond

Future Artemis missions will continue expanding lunar capabilities:

By the 2030s, NASA envisions a permanent human presence on the Moon, with astronauts living and working on the surface for extended periods. This presence will support scientific research, technology development, and preparation for Mars missions.

## **Chapter 13.4: Mars Mission Preparation**

The ultimate goal of Artemis is to prepare for human missions to Mars. The Moon provides an ideal testing ground for the technologies and techniques needed for Mars exploration.

### Technology Development

Many technologies needed for Mars can be developed and tested on the Moon:

The Moon's proximity to Earth makes it safer to test these technologies. If something goes wrong, help is days away rather than months. Lessons learned on the Moon can be applied to Mars missions with greater confidence.

### Operational Experience

Artemis will build operational experience that is directly applicable to Mars:

The experience gained during Artemis missions will be invaluable for planning Mars missions. Astronauts who have flown to the Moon will have insights that can't be gained any other way.

### Mars Mission Architecture

NASA's current plans envision a Mars mission in the 2030s, though the exact timeline depends on funding, technical progress, and political will. The mission would likely involve:

This mission profile is far more challenging than anything attempted before, but Artemis is building the foundation that will make it possible.



# PART 14: ECONOMICS AND POLITICS

The Business and Policy of Returning to the Moon

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## Chapter 14.1: Program Costs and Budget

The Artemis program is expensive. Understanding the costs and how they're funded is essential for evaluating the program's value and sustainability.

### SLS and Orion Development Costs

Development of the SLS and Orion began in 2011, after the cancellation of the Constellation program. Since then, NASA has spent approximately:

These figures include contractor payments, civil servant salaries, testing, and other expenses. They're approximate because accounting boundaries can be drawn differently, but they give a sense of the scale of investment.

### Per-Mission Costs

Each Artemis mission costs billions of dollars. Estimates vary, but a typical breakdown might be:

Total per-mission cost: \$2-4 billion

This is more expensive than Apollo was in inflation-adjusted terms, reflecting higher labor costs, more complex systems, and lower production volumes.

### Budget Context

NASA's total budget is about \$25 billion per year, representing about

0.4% of the federal budget. The Artemis program consumes about \$7-8 billion per year, or roughly 30% of NASA's budget.

By comparison, Apollo at its peak consumed about 4% of the federal budget—ten times NASA's current share. The Apollo program was funded as a national priority on par with the Vietnam War. Artemis, while significant, operates on a much smaller relative scale.

## **Chapter 14.2: International Competition**

The Artemis program doesn't exist in a vacuum. It's shaped by competition with other nations, particularly China.

### China's Lunar Program

China has announced plans to put astronauts on the Moon by 2030 and to establish a lunar research station in the following decade. The country has already achieved significant robotic exploration success:

China's program is methodical and well-funded. The country has demonstrated the capability to achieve ambitious space goals, including building the Tiangong space station and landing rovers on Mars.

### The Space Race Narrative

Some policymakers frame Artemis as a new space race with China, echoing the competition with the Soviet Union in the 1960s. This narrative can be useful for securing funding and public support, but it oversimplifies the situation.

Unlike the Cold War space race, today's competition is not primarily about national prestige or military capability. Both the U.S. and China have multiple goals: scientific knowledge, economic opportunity, international influence, and long-term human survival. The competition is real, but it's more nuanced than a simple race to the Moon.

### Strategic Importance

Control of the Moon and cislunar space has strategic implications. The nation that establishes a sustainable presence will have advantages in:

These factors don't mean there's a zero-sum competition where one nation's gain is another's loss. Multiple nations can benefit from lunar exploration. But there is competition for leadership and influence, and neither the U.S. nor China wants to fall behind.

## **Chapter 14.3: Commercial Space Industry**

The commercial space industry has transformed the economics of spaceflight, with implications for Artemis.

### **Cost Reduction**

SpaceX's reusable rockets have dramatically reduced launch costs. A Falcon 9 launch costs about \$60-70 million, compared to \$150-200 million for comparable expendable rockets. This cost reduction is enabling new applications and business models.

Other companies are developing reusable vehicles. Blue Origin's New Glenn, United Launch Alliance's Vulcan, and Relativity Space's Terran R are all designed for reusability. As these vehicles enter service, launch costs should continue to decline.

The SLS is not reusable, which is one reason for its high cost. NASA has studied reusable versions, but the development cost would be substantial and the savings uncertain. For now, the SLS remains expendable.

### **New Business Models**

Commercial space companies are developing new business models beyond traditional launch services:

These businesses could create a self-sustaining space economy that reduces dependence on government funding. If companies can make money in space, they can invest in capabilities that also support

exploration.

### Public-Private Partnerships

NASA has embraced public-private partnerships, where the government pays for services rather than owning the hardware. The Commercial Resupply and Commercial Crew programs for the ISS are examples of this approach.

For Artemis, NASA has contracted with SpaceX and Blue Origin for lunar landers rather than building them in-house. This approach leverages commercial innovation and potentially reduces costs, though it also gives private companies more control over key capabilities.

The balance between government-led and commercially-led space activities will continue to evolve. Both approaches have advantages, and the optimal mix depends on the specific goals and circumstances.

## **Chapter 14.4: Policy Considerations**

Space policy involves complex trade-offs between competing goals and limited resources.

### Science vs. Human Exploration

NASA's budget is divided between science (robotic missions, telescopes, Earth observation) and human exploration (Artemis, ISS). Science provides more scientific return per dollar, while human exploration inspires and develops capabilities for future expansion.

The optimal balance is debated within NASA and Congress. Some argue for more investment in robotic missions that can explore more places for less money. Others argue that human exploration is essential for developing the capabilities needed for long-term survival.

### Near-Term vs. Long-Term

Artemis is a long-term program, with benefits that may not be realized

for decades. This creates tension with political pressures for immediate results. Administrations and Congresses want achievements during their terms, not promises of future glory.

Maintaining consistency across political cycles is challenging. The Artemis program has survived changes in administration, but its timeline and scope have been adjusted multiple times. Long-term commitment is essential for a program like Artemis to succeed.

#### International vs. National

International cooperation spreads costs and builds partnerships, but it also adds complexity and can slow decision-making. National programs can move faster but must bear all costs alone.

Artemis attempts to balance these approaches, with the U.S. leading but inviting international participation. The Artemis Accords provide a framework for cooperation without requiring formal treaties.



# PART 15: HUMANITY AND PHILOSOPHY

## Why We Explore Space

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### Chapter 15.1: The Urge to Explore

Humanity has always been a species of explorers. From the first humans who walked out of Africa to the Polynesians who crossed the Pacific in canoes, from the Vikings who reached North America to the Europeans who circumnavigated the globe, we have been driven to see what lies beyond the horizon.

This urge to explore is deeply rooted in human nature. It may have evolutionary origins—groups that explored new territories found new resources and opportunities, giving them advantages over those who stayed put. Or it may be a byproduct of intelligence and curiosity, traits that evolved for other purposes but led inevitably to exploration.

Whatever its origins, the exploratory impulse is undeniable. Children naturally explore their surroundings, learning about the world through direct experience. Adults seek new challenges, new places, new ideas. Exploration is not just a practical activity—it's a fundamental expression of what it means to be human.

#### Space as the Final Frontier

For most of human history, Earth provided ample opportunities for exploration. But by the 20th century, the planet had been mapped, photographed from orbit, and explored in detail. The frontier had closed.

Space reopened the frontier. Here was a vast, uncharted realm waiting to be explored. The challenges were immense—the vacuum, the radiation, the distances—but so were the potential rewards. Space offered not just new places but new kinds of places: worlds with different physics, different geology, different possibilities.

The exploration of space is the natural extension of humanity's exploratory drive. To stop exploring, to accept limits on where we can go, would be to deny a fundamental aspect of our nature.

## **Chapter 15.2: The Survival of the Species**

There's a practical argument for space exploration that goes beyond inspiration or curiosity: the long-term survival of humanity.

### Existential Risks

Earth is a dangerous place. Asteroid impacts, supervolcanic eruptions, pandemics, nuclear war, climate change, artificial intelligence run amok—there are many ways that human civilization, or even the human species, could be destroyed or severely damaged.

Some of these risks are low-probability but high-consequence events. An asteroid large enough to cause global devastation hits Earth roughly once every 100 million years. That's a low probability in human terms, but the consequence would be catastrophic.

Other risks are of our own making. Climate change, nuclear weapons, and emerging technologies pose threats that didn't exist for most of human history. We don't know how serious these threats are, but we can't rule out scenarios where Earth becomes uninhabitable or civilization collapses.

### The Case for Becoming Multi-Planetary

If humanity is confined to Earth, we face a single point of failure. A sufficiently large asteroid impact, a runaway greenhouse effect, or a

global nuclear war could end civilization or the species itself. But if humanity becomes a multi-planetary species, with self-sustaining settlements on other worlds, our long-term survival prospects improve dramatically.

Elon Musk has made this argument forcefully, stating that becoming multi-planetary is essential for humanity's long-term survival. He founded SpaceX with the explicit goal of making humanity a multi-planetary species, with Mars as the first target.

The argument has merit, though its urgency can be debated. None of the existential risks are imminent in the sense that they threaten us tomorrow. But over the long term—centuries or millennia—the probability of a civilization-threatening event approaches certainty. Preparing for that eventuality is prudent.

### The Moon as Stepping Stone

The Moon is not the ultimate destination for humanity's expansion—Mars and beyond are more promising for long-term settlement. But the Moon is the essential first step. It's close enough that we can learn from mistakes without catastrophic consequences. It has resources that can support exploration and eventually settlement. It provides a testing ground for the technologies needed to go further.

Artemis is humanity's first serious attempt to establish a sustainable presence beyond Earth. If successful, it will be remembered as the beginning of a new era in human history—the era when we became a multi-planetary species.

## **Chapter 15.3: Scientific Knowledge**

Science is another powerful motivation for space exploration. The universe is full of phenomena we don't understand, and space provides unique vantage points for studying them.

## The Moon as Scientific Laboratory

The Moon is a scientific treasure trove. Its ancient surface preserves a record of the early solar system that has been erased on Earth. Its polar ice deposits hold clues to the origin of water in the inner solar system. Its far side offers a radio-quiet environment for astronomy.

Studying the Moon helps us understand not just our satellite but our own planet. The giant impact that formed the Moon was one of the most significant events in Earth's history. Understanding that event helps explain Earth's composition, its rotation, and perhaps even the origin of life.

## Planetary Science

Beyond the Moon, space exploration has transformed our understanding of the solar system. We've sent probes to every planet and many moons, asteroids, and comets. We've discovered worlds that are far more diverse and interesting than anyone imagined.

Mars, in particular, has been a focus of scientific interest. The planet may have been habitable in the past, with liquid water on its surface. If life ever existed there, evidence might still be preserved. Discovering life on Mars would be one of the most significant scientific findings in history.

## Astronomy from Space

Space telescopes like Hubble and James Webb have revolutionized astronomy. Free from atmospheric distortion and light pollution, these instruments can see farther and clearer than any ground-based telescope.

Future space telescopes will be even more capable. Some concepts involve building telescopes on the Moon, where they could be larger and more stable than anything that could be launched from Earth. Lunar radio telescopes could observe wavelengths blocked by Earth's ionosphere, opening new windows on the universe.

## Chapter 15.4: Economic Opportunity

Space represents an economic frontier with potential for enormous wealth creation. The resources available in space—energy, materials, unique manufacturing environments—could transform the global economy.

### Space Resources

The Moon contains resources that are valuable on Earth and essential in space:

Asteroids contain even more resources, including platinum group metals worth trillions of dollars at current prices. While asteroid mining is still speculative, companies are already planning missions to assess the feasibility.

### Space Manufacturing

#### **Manufacturing in space offers unique advantages:**

These advantages could enable industries that are impossible or uneconomical on Earth. Fiber optic cables, pharmaceuticals, and semiconductor materials are among the products that could be manufactured more effectively in space.

### The Economic Case for Artemis

Artemis is an investment in the infrastructure needed to access space resources. The SLS and Orion are expensive, but they provide capabilities that don't currently exist. The Gateway will be a staging point for lunar surface operations. The lunar landers will enable access to the surface.

Over time, as capabilities improve and costs decrease, space activities should become economically self-sustaining. Companies will extract resources, manufacture products, and sell services at a profit. Government investment will shift from building infrastructure to

purchasing services.

This transition from government-led to commercially-led space activities has already begun in low Earth orbit. Artemis aims to extend it to the Moon and eventually to Mars.

## **Chapter 15.5: The Meaning of It All**

Beyond the practical reasons—survival, science, economics—there's something deeper that drives us to explore space. It's about meaning, purpose, and what it means to be human.

### The Overview Effect

Astronauts who see Earth from space often report a profound shift in perspective called the "Overview Effect." They see our planet as a fragile blue marble suspended in the void, without borders or divisions. They realize how interconnected all life is and how petty human conflicts seem from this vantage point.

Many returning astronauts become advocates for environmental protection, peace, or human unity. The experience changes them in ways that are difficult to describe but impossible to deny.

The Artemis II crew will experience this effect, just as the Apollo astronauts did. They'll see Earth from farther away than any humans in over 50 years. Their perspective will be valuable not just for them but for all of humanity, reminding us of what's truly important.

### Inspiration for Future Generations

Space exploration inspires young people to pursue careers in science, technology, engineering, and mathematics. The Apollo program created a generation of scientists and engineers who went on to transform the world. Artemis has the potential to do the same.

When a child sees astronauts walking on the Moon, or hears about

missions to Mars, they imagine themselves doing those things. They study harder, dream bigger, and push themselves to achieve what seems impossible. This inspiration is one of the most valuable outputs of the space program.

## The Human Story

Humanity's story is one of expansion and growth. From a small population in Africa, we've spread to every continent and transformed our planet. We've built civilizations, created art and science, and reached for the stars.

Space exploration is the next chapter in this story. It's the natural extension of what we've always done—explore, learn, grow. To stop now, to accept that Earth is our permanent prison, would be to betray everything that makes us human.

Artemis II is more than a test flight or a political program. It's a statement about who we are and what we aspire to be. It's a declaration that humanity will not be confined to one planet, that we will continue to explore and expand, that the future is worth investing in.

When Reid Wiseman, Victor Glover, Christina Koch, and Jeremy Hansen climb aboard Orion and launch toward the Moon, they carry with them the hopes and dreams of billions of people. They represent the best of humanity—our courage, our curiosity, our determination to push beyond the boundaries of the known.

Their journey will be remembered not just as a technical achievement but as a turning point in human history. The moment when humanity, after a long hiatus, returned to deep space. The moment when we took the first step toward becoming a multi-planetary species. The moment when we proved that the spirit of exploration is still alive and that the future is still worth reaching for.

The story of Artemis II is the story of humanity itself—our past, our present, and our future. It's a story of challenges overcome, of dreams

pursued, of boundaries pushed back. It's a story that will be told for generations to come, inspiring those who hear it to reach for the stars.

And this is just the beginning.

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## **EPILOGUE: THE JOURNEY CONTINUES**

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As we conclude this comprehensive exploration of NASA's Artemis II mission, we stand at a pivotal moment in human history. The four astronauts preparing to journey around the Moon represent more than just a crew—they represent humanity's enduring spirit of exploration, our refusal to accept limits, and our determination to push ever outward into the cosmos.

The road to Artemis II has been long and winding. It began over a century ago with visionaries like Tsiolkovsky and Goddard, who imagined that humans might one day travel to space. It continued through the Space Race, when the United States and Soviet Union competed to achieve what had once seemed impossible. It survived the decades after Apollo, when political will faltered and budgets shrank. And it was reborn in the 21st century, with new technology, new partners, and renewed determination.

The Artemis program is not just about returning to the Moon. It's about establishing a sustainable human presence beyond Earth. It's about developing the capabilities needed for Mars and beyond. It's about ensuring the long-term survival of our species and expanding the boundaries of human civilization.

The challenges ahead are immense. The Moon is a harsh environment,

with temperature extremes, radiation, and vacuum. Mars is even more challenging, with its distance, thin atmosphere, and toxic soil. The technologies needed for sustainable space settlement—closed-loop life support, in-situ resource utilization, radiation protection—are still being developed.

But humanity has always risen to challenges. We crossed the oceans, climbed the highest mountains, and reached the poles. We built machines that can fly, that can compute, that can see the invisible. We sent probes to every planet in our solar system and beyond. We are a species that does not accept "impossible" as an answer.

Artemis II is the next step in this endless journey. It's a test flight, yes—a validation of systems and procedures before more ambitious missions. But it's also a statement. A statement that humanity is going back to the Moon to stay. A statement that the future of exploration is bright. A statement that we will not be confined to one planet.

When the SLS rocket lifts off from Launch Pad 39B, carrying four brave souls toward the Moon, it will be a moment that defines our era. Millions will watch, holding their breath as the countdown reaches zero, cheering as the rocket climbs into the sky, praying for the safe return of the crew.

And when Orion splashes down in the Pacific Ocean, completing its historic journey, it will mark not an end but a beginning. The beginning of a new era of lunar exploration. The beginning of humanity's expansion into the solar system. The beginning of a future that our ancestors could only dream of.

The journey continues. The stars await.

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## **APPENDIX: KEY SPECIFICATIONS AND DATA**

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### **Space Launch System (SLS) Block 1:**

#### **RS-25 Engines (4):**

#### **Solid Rocket Boosters (2):**

#### **Orion Spacecraft:**

#### **European Service Module:**

#### **Artemis II Mission:**

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